



04-08 FORD F150 ALL MODELS



1. Pull down the knee trim part.



2. It is only held in with clips.



3. Remove the 7mm screw on each side.



4. Pull on the trim around the speedo. It is only held in with clips around the top.



5. Pull on each side.



6. Mark the needle locations on the diagram. Leave the key in the OFF position.



7. Unplug the cluster. Bring into a clean area to start the gauge install.



8. Remove the top lens first. It is held in with clips around the edges.



9. Each of the needle are in the low position.



10. Twist each needle down past the low marks.



11. Use the needle tool to remove the needles. Twist and lift at the same time.



12. Remove the stock gauge face. It is held in place with a sonic weld.



13. Remove any left over tabs with a knife.



14. On the back side of the US Speedo gauge face is a clear liner, remove.



15. Place the new gauge face in place. Do not touch the gauge face.



16. The sift indicator. Remove the stock black part.



17. On the back of the new part is the clear liner, remove and put into place



18. Put on the cotton gloves (Stainless only). Plug the cluster in and leave the key off.



19. Place the needles in the exact location as you marked them.



20. Place each needle in place. Do NOT push down completely yet.



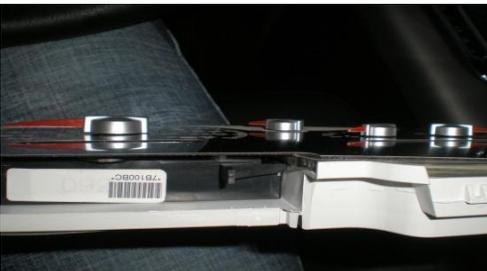
21. Unplug the cluster and move the needles upward.



22. Plug th cluster back in and see I they go back to the correct location.



23. If everything is correct, unplug and use the needle tool for height.



24. Put the handle under the hub and push the hub down until it touches the handle.



25. Move the needles up again to check.



26. Make sure the needles sweep down back into the correct location.



27. If the needles are wrong, unplug, remove needles and start at step 19.

