

2005 TOYOTA TACOMA ADDITIONAL INSTRUCTIONS

(FOR KITS NO. 517 AND 518)

TOOLS NEEDED:

T-30 TORX

4mm (or 5/32) ALLEN WRENCH

PROTECTIVE EYEWEAR

1. Remove plastic end plug on channel. Then remove all existing bolts that fasten channel to inside of box. SEE ILLUSTRATION 1 AND 2.

2. Align channel with cover siderail, insert new bolt with flat washer through holes. Next, add spacer and align assembly to existing holes in box as shown in ILLUSTRATION 3. Start all bolts carefully to avoid cross threading.

3. Once all bolts are started, finish tightening with Allen Wrench hand tight. Replace end plug in channel. SEE ILLUSTRATION 4. Refer to owners manual for remainder of cover installation.

NOTE: SIDERAIL IS NOTCHED AT REAR TO COMPENSATE FOR BOX CONFIGURATION. AFTER COVER RAIL IS FASTENED IT WILL SEAL AGAINST THE TAPERED PORTION OF BOX AT REAR. MAKE SURE WEATHER SEAL IS ADHERED EVENLY AT REAR OF RAIL AS IT COMPRESSES TO BOX. SEE ILLUSTRATION 5.

REMOVE END
PLUG IN
CHANNEL

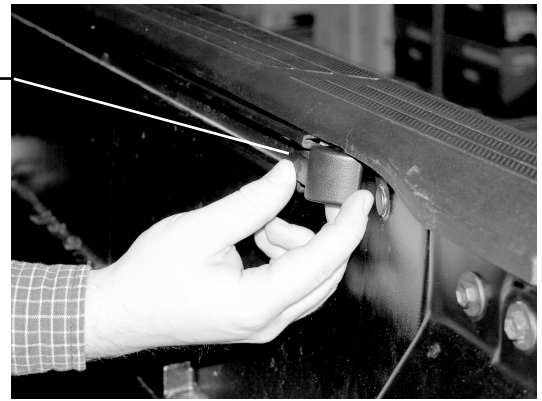


ILLUSTRATION 1

REMOVE EXISTING BOLTS
(T-30 WRENCH)

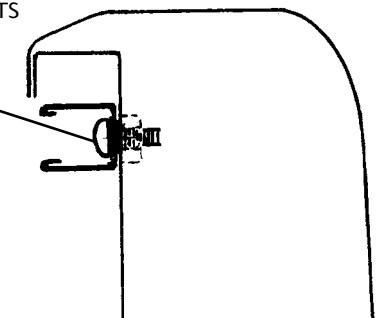


ILLUSTRATION 2

COVER SIDERAIL
(SHAPE MAY VARY)

FLAT WASHER

START ALL NEW BOLTS IN CHANNEL BEFORE
TIGHTENING. USE CARE TO AVOID CROSS
THREADING. (5/32 ALLEN WRENCH)

EXISTING CHANNEL RELOCATED

SPACER

EXISTING THREADS IN BOX WALL

ILLUSTRATION 3

TOP OF RAIL ALIGNS WITH
INSIDE EDGE OF BOX

AFTER ALL BOLTS
HAVE BEEN STARTED
TIGHTEN EACH BOLT
HAND-TIGHT WITH
ALLEN WRENCH.

SPACER

ILLUSTRATION 4

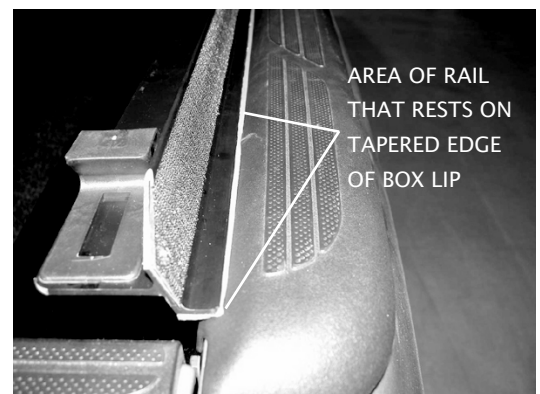


ILLUSTRATION 5