



Nissan Xterra Installation

Part# 9043

Parts List

- 1 – Front Aries Bar
- 2 – Frame brackets
- 2 – Top frame brackets
- 8 – 7/16 x 1 ¼ hex bolts
- 8 – 7/16 Hex nuts
- 16 – 7/16 flat washers

Installation of Bottom Frame Bracket

Remove the 2 factory bolts directly behind the bumper. The bolts are parallel, one directly behind the other. The bolt pattern on the frame mounting brackets will be positioned as shown on the illustration (Driver side Shown). Attach frame-mounting brackets reusing the factory bolts.

Installation of the top mount brackets

Loosen the 2 factory nuts located within the inner vent of the bumper opening. The bolt pattern on the top bracket should be positioned as shown on the illustration (driver side shown). Attach top mounting brackets reusing factory nuts. Hand tighten as you may have to alter for adjustment.

Installation of the front bar

Line up the 3 holes on the lower portion of the front bar with 3 holes on the frame mounting brackets (inner edge). Using the 7/16" hex bolts, nuts and washers fasten the front bar to the mounting brackets leaving loose for adjustment. Align top hole in side plate with top mount bracket and fasten with 7/16 hex bolt and nut.

Once front bar is attached to the mounting brackets, align until satisfied with fit and balance and tighten all fasteners.

NOTE: it is advisable to recheck all fasteners for tightness after one week

