

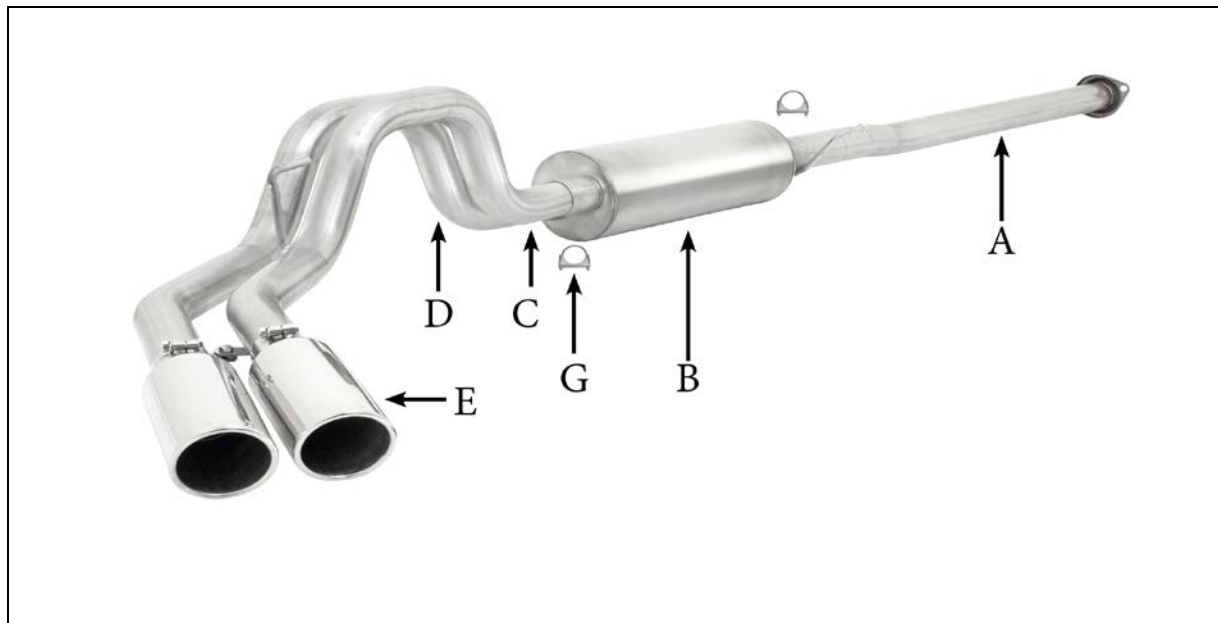


INSTRUCTION MANUAL

CAT-BACK DUAL SPORT EXHAUST

FORD F150 TRUCK 5.0L 2/4WD
SUPERCREW, SHORT BED

PART # 69221



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE WITH WELDED HANGER/FLANGE
B	789800S	1	SUPERFLOW MUFFLER
C	999700843S	1	2.5" PASSENGER SIDE TAILPIPE W/HANGER
D	999700844S	1	2.5" DRIVER SIDE TAILPIPE W/HANGER
E	500640	2	4" ROLLED ENGE TIP
F	OHD300	1	3" CLAMP
G	5757	2	2.5" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES
I	BO-1020	1	BOLT KIT FOR HEADPIPE

Will not fit SVT Raptor or Harley Davidson Edition

Box 54 X 20 X 12

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle.

If you need further assistance, please do not hesitate to call our Technical department at
1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION #69221

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE
TO REMOVE STOCK EXHAUST SEE BELOW FOR PROPER VEHICLE APPLICATION.



TO REMOVE EXHAUST, REMOVE THE CLAMP IN FRONT OF THE MUFFLER. REMOVE THE RUBBER GROMMETS BY PULLING THEM TOWARDS THE REAR OF THE VEHICLE. USE WD-40 IN REMOVAL, GROMMETS II



INSTALL HEADPIPE ONTO STOCK EXHAUST. INSERT WELLS INTO RUBBER GROMMET. USE BOLT KIT TO SECURE. DO NOT



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK



INSTALL PIPE TAILPIPE # A. MUFFLER 1. INSERT HEADPIPE RUBBER GROMMET # G. PIPE TO MUFFLER. NOT TIGHTEN.

INSTALL SIDE TAILPIPE INTO MUFFLER 2". INSERT RUBBER GROMMET INTO RUBBER GROMMET CLAMP # H. PIPE TO MUFFLER. NOT TIGHTEN. TAB ON TAILPIPE SHOULD BE AT BOTTOM OF MUFFLER. PASSENGER SIDE. USE BOLT KIT TO SECURE TAILPIPE.

INSTALL STAINLESS STEEL TAILPIPE. YOUR DRIVE SHAFT. NOW GET THE TAILPIPE TIGHTENED FROM THE FRONT. WORKING FROM THE FRONT.

MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, SHOCKS, TIRES, ETC.