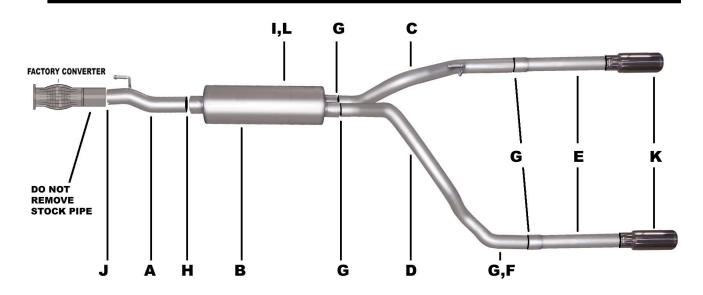


## INSTRUCTION MANUAL CAT-BACK SPLIT STAINLESS REAR EXHAUST SYSTEM DODGE RAM 1500 5.7L HEMI 2/4WD STANDARD CAB, SHORT BED 2DR PART # 66532



| ITEM   | PART #                 | QTY    | DESCRIPTION   |
|--------|------------------------|--------|---|
| A<br>B | 832-700591s<br>789800s | 1<br>1 | 3"X 21" HEADPIPE STAINLESS EXTENSION<br>SUPERFLOW MUFFLER STAINLESS |
| С      | 544-700407s            | 1      | 2-1/2" SS PASSENGER SIDE OVERAXLE PIPE                              |
| D      | 612-700408S-1          | 1      | 2-1/2" SS DRIVERSIDE OVERAXLE PIPE                                  |
| Ε      | 546-700346S            | 2      | 2-1/2" STAINLESS EXIT PIPE  |
| F      | 08269                  | 1      | 10" HANGER  |
| F      | BO-101                 | 1      | BOLT KIT FOR 10" HANGER   |
| G      | 5757                   | 5      | 2-1/2" CLAMP  |
| Н      | OHD300                 | 1      | 3" CLAMP  |
| I      | 4188                   | 1      | BAND CLAMP W/HANGERS  |
| J      | 5758                   | 1      | 2 <sup>3</sup> 4" CLAMP   |
| K      | 500374                 | 2      | 3 ½" STAINLESS TIPS   |
| L      | BO-1015                | 1      | BOLT KIT FOR BAND CLAMP   |
| М      | ZIP                    | 2      | ZIP TIE   |

WILL NOT FIT WITH FACTORY GROUND KIT

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

## **EXHAUST INSTALLATION #66532**

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## **SUGGESTED TOOLS:**

9/16, 1/2, 15MM Wrench and Socket, Jack Stand, Hacksaw, WD-40

## TO REMOVE STOCK EXHAUST UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER.



YOU MAY NEED TO HEAT IT UP FOR EASIER **REMOVAL. LEAVE ALL** RUBBER GROMMETS IN PLACE. USE WD-40 FOR **REMOVAL OF HANGERS.** 



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.

MEASURE 19 1/2" FROM

THE REAR OF THE



**INSTALL HEADPIPE #A,** YOU WILL NEED TO LINE UP THE TWO NOTCHES. **USE HANGER #J TO** SECURE HEADPIPE TO THE STOCK PIPE. DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET.





**INSTALL MUFFLER #B** ONTO HEADPIPE 1-1/2" TO 2". USE CLAMP #H TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. SLIDE BAND CLAMP #I ONTO THE MUFFLER AND INSERT THE WELDED HANGER INTO THE RUBBER GROMMET. ATTACH WITH BOLT KIT #L.



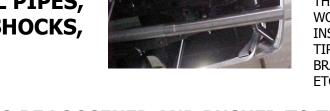


FRAME AND ON THE DRIVERS SIDE USE THIS HOLE AND BOLT ON HANGER #F. USE THE 3<sup>RD</sup> HOLE FROM THE TOP. INSTALL DRIVER SIDE

TAILPIPE #D INTO MUFFLER 1-1/2" TO 2" AND USE CLAMP #G TO SECURE THE MUFFLER. DO NOT TIGHTEN. USE CLAMP #G TO HOLD PIPE UP TO THE HANGER #F.

INSTALL THE EXIT PIPES #E ONTO THE TAILPIPES USING CLAMPS #G. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK. INSTALL STAINLESS TIPS. USE ZIP TIES FOR BRAKE LINES, WIRES, ETC.

MAKE SURE YOU HAVE A 1" **CLEARANCE AWAY FROM ALL PIPES, BRAKE LINES, FUEL LINES, SHOCKS,** TIRES, ETC...



**\*SPARE TIRE MAY NEED TO BE LOOSENED AND PUSHED TO THE REAR** OF THE TRUCK FOR BETTER CLEARANCE.