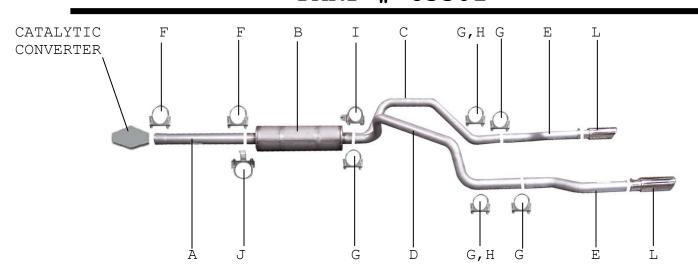


INSTRUCTION MANUAL

CAT-BACK STAINLESS SPLIT EXHAUST CHEVY TRUCK 5.7L 2/4WD STANDARD CAB, LONG BED PART # 65501



ITEM	PART #	QTY	DESCRIPTION
A B C D E	248-5525S 249-5526S 246-6528S	1 1 1 2	3" STAINLESS HEADPIPE STAINLESS DUAL OUTLET MUFFLER 2-1/2" PASSENGER STAINLESS OVERAXLE PIPE 2-1/2" D.S STAINLESS OVERAXLE PIPE 2-1/2" STAINLESS EXIT PIPE
F G H H I J K L	OHD300 5757 08269 BO-101 500602 500551 ZIP 500374	2 5 2 2 1 1 2 2	3" CLAMP 2-1/2" CLAMP 10" METAL HANGER BOLT KIT FOR 10" HANGER O.E. HANGER REAR MUFFLER O.E HANGER W/ANGLE BRACKET ZIP TIES 3 ½" STAINLESS TIPS

4WD'S MAY HAVE TO REMOVE SPARE TIRE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SETPARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

- 1. Raise vehicle and support with stands. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
- 2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it look like the drawing with hangers in the proper location.
- 3. Connect headpipe # A behind the stock converter. Use jack stands to support converter, so it won't drop. Attach with clamp # F.
- 4. Connect muffler # B with inlet towards the converter to the headpipe. Use a jack stand to support the muffler and connect with clamp # F. Attach hanger # J to headpipe.
- 5. Remove stock rear hanger from frame on passenger side. Install # H 10" hanger to frame using existing hole located in the center of frame, next to where stock hanger was mounted. Use nut and bolt supplied and mount through third hole from the top of the 10" hanger. Repeat same on drivers side.
- 6. Install the passenger overaxle tailpipe # C, and connect to the muffler and clamp with # J.
- 7. Install the driverside overaxle tailpipe # C, and connect to the muffler and clamp with # H.
- 8. Connect exit pipes # E to the rear of overaxle pipe. Roll turnout pipes until you have it at the correct angle for your truck and connect with clamp # H.
- 9. Install stainless steel tip. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
- 10. When you have everything in place, firmly tighten all bolts and clamp down securely. Use zip ties for brake and fuel lines.

SPECIAL NOTES:

* MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.