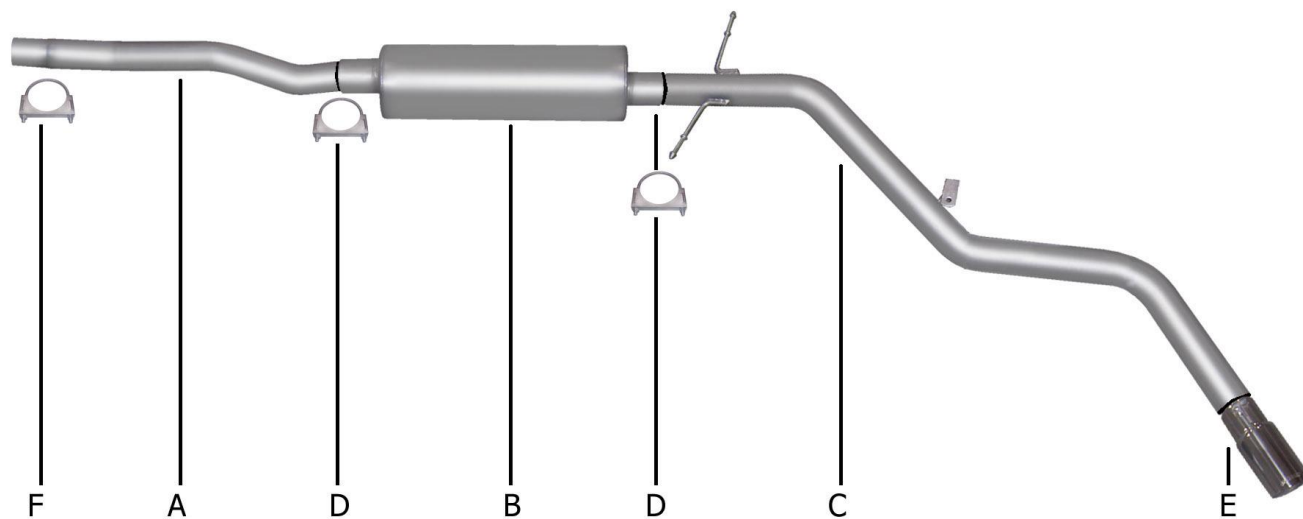# GIBSON
## PERFORMANCE EXHAUST SYSTEMS

# INSTRUCTION MANUAL
# CAT BACK SINGLE EXHAUST
# NISSAN FRONTIER 3.3L 4DR 2WD
# CREWCAB, SHORT & LONG BED
# PART# 12207



| ITEM | PART # | QUANTITY | DESCRIPTION |
|------|--------|----------|-------------|
| A | 700532 | 1 | HEADPIPE |
| B | 788200 | 1 | SUPERFLOW MUFFLER |
| C | 700370 | 1 | 2.5" TAILPIPE |
| D | 5757 | 2 | 2.5" CLAMP |
| E | 500361 | 1 | 3" STAINLESS TIP |
| F | 5756 | 1 | 2-1/4" CLAMP |

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

# EXHAUST INSTALLATION # 12207

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS.  USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!!!**

## SUGGESTED TOOLS:
9/16" SOCKET, ½" WRENCH, HACKSAW, JACKSTANDS, WD-40, HI TEMP GASKET SEALER



LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART NUMBERS WITH THE MANUAL.  LEAVE ALL FACTORY GROMMETS IN PLACE.  FOR EASIER REMOVAL OF GROMMETS AND HANGERS USE WD-40 ON THEM.



INSTALL THE MUFFLER ONTO THE HEADPIPE 1" TO 2".  THE INLET OF THE MUFFLER WILL HAVE THE INSIDE LOUVERS FACING FORWARD. USE CLAMP #D TO SECURE MUFFLER TO THE HEADPIPE. OUTLET SHOULD BE AT THE 9 O'CLOCK POSITION. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO LOUVERS.



TO REMOVE YOUR STOCK EXHAUST REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF YOUR STOCK MUFFLER.



SLIP THE OVER AXLE TAILPIPE #C INTO THE OUTLET OF THE MUFFLER 1" TO 2".  CONNECT REAR HANGER WITH FACTORY BOLT.  INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #D TO SECURE TAILPIPE TO THE MUFFLER.  DO NOT TIGHTEN.



SLIDE HEADPIPE # A ONTO YOUR FACTORY PIPE 1-1/2" TO 2". USE CLAMP # F TO SECURE. DO NOT TIGHTEN.



NEXT INSTALL YOUR STAINLESS STEEL TIP TO YOUR DESIRED LOOK. USE A STAINLESS OR ALUMINUM CLEANER TO POLISH TIP. NOW TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING BACK.

**"MAKE SURE YOU HAVE A 1" CLERANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCK BOOTS, FUEL LINES, ETC..."**