

INSTALLATION MANUAL

2055130

This is the first of two manuals required to complete this installation. The second manual is included with your side bars / running boards.

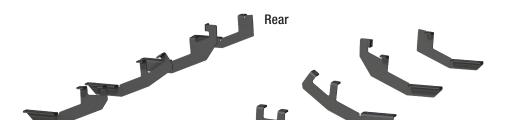
Level of Difficulty

Easy

Parts List		
1	Driver / left side bar / running board	
1	Passenger / right side bar / running board	
4	VersaTrac [™] mounting bracket, universal	
2	Bolt plate, M6	
2	Flat washer, M6	
2	Lock washer, M6	
2	Hex nut, M6	
28	Hex bolt, M8 - 1.25 x 25mm	
28	Flat washer, M8	
28	Lock washer, M8	
16	Hex nut, M8	
*Running boards sold separately		

Tools Required				
Ratchet	Socket, 10mm			
Torque wrench	Socket, 13mm			
Level				

Torque Specifications				
M6 bolt	3 ft-lbs.			
M8 bolt	7 ft-lbs.			
Use above torque setting unless otherwise noted				



Front

NOTICE

Product Photo

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Product Registration and Warranty

CURT Group stands behind our products with industry-leading warranties. Provide feedback and help us to improve our products by registering your purchase at: warranty.curtgroup.com/surveys



Step 1

Starting on the driver side, locate the four mounting tabs along the bottom edge of the vehicle.



Step 2

Starting at the front driver-side mounting location, locate the threaded hole on the inside of the body panel.

Place a bracket onto the vehicle and secure with two M8 hex bolts, lock washers and flat washers.

Snug the hardware, but do not fully tighten.

Repeat this step to install the bracket over the second and third mounting tab locations.





Step 3

Locate the rear driver-side mounting tab.

Insert a bolt plate through the hole. Place a bracket onto the vehicle and secure with an M6 flat washer, lock washer and hex nut.

Repeat steps 1 through 3 on the passenger side of the vehicle.

NOTICE

To complete the installation, refer to the manual included with your running boards / side steps.









INSTALLATION MANUAL

2057985

Level of Difficulty

Easy

This is the second of two manuals required to complete this installation. The first manual is included with your mounting brackets.

Parts List

- Driver / left AscentStep™ running board
- 1 Passenger / right AscentStep™ running board
- 8 Mounting plate

Attachment hardware is supplied with the mounting brackets. Hardware quantities will vary depending on the vehicle application.

Tools Required

Torque Specifications	;
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	M6 bolt	3 ft-lbs.
Metric	M8 bolt	7 ft-lbs.
	M10 bolt	16 ft-lbs.
SAE	M12 bolt	28 ft-lbs.
	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

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To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Product Registration

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warranty.curtgroup.com/surveys

At CURT Group, customer is king. We value your feedback and we use that information to make improvements on our products. Please, take a minute and let us know how we are doing.



Step 1

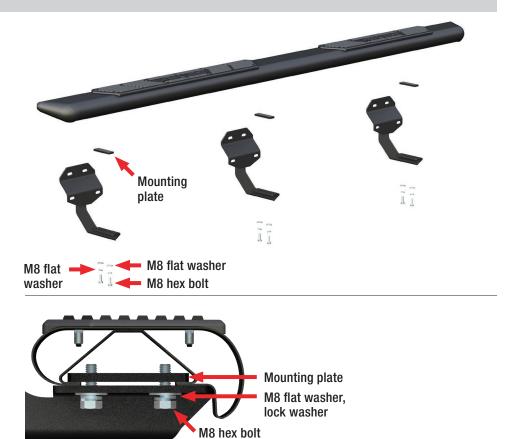
Place the mounting plates into the track on the running board.

Carefully place the running board onto the mounting brackets.

Slide the mounting plates along the track to align with the mounting brackets on the vehicle.

Secure the running board to the mounting brackets using two M8 hex bolts, two lock washers and two flat washers.

Note: The number of mounting brackets may vary based on application. Use one mounting plate per bracket.



Step 2

At this time, adjust the running board to the desired location.

With the running board in position, it is recommended to tighten all brackets to the vehicle first, followed by the running board connections.

For recommended torque specifications, refer to the table on page 1.

Step 3

Repeat all steps for the passenger side of the vehicle.

Congratulations on the installation of your new ARIES AscentStep™ running boards.

With the running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this installation manual.



