INSTALLATION MANUAL

2055120

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

Parts List

4	VersaTrac™ mounting bracket, universal
8	Clip nut, M8
16	Hex bolt, M8 (S)
16	Flat washer, M8 (S)
16	Lock washer, M8 (S)
8	Hex nut, M8 (S)
8	Hex bolt, M8 (B)
8	Flat washer, M8 (B)
8	Lock washer, M8 (B)
8	Hex nut, M8 (B)

(S) = Silver hardware, (B) = Black hardware

Running boards / side steps sold separately

Tools Required

Ratchet	Socket set
Torque wrench	Socket extension
Level	--

Torque Specifications

Metric	M6 bolt	3 ft-lbs.
	M8 bolt	7 ft-lbs.
	M10 bolt	16 ft-lbs.
	M12 bolt	28 ft-lbs.
SAE	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.

Use above torque setting unless otherwise noted

Product Photo

Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Product Registration

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warranty.curtgroup.com/surveys

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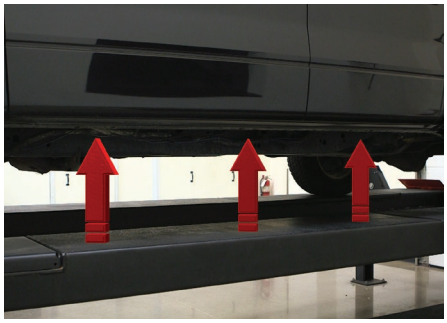
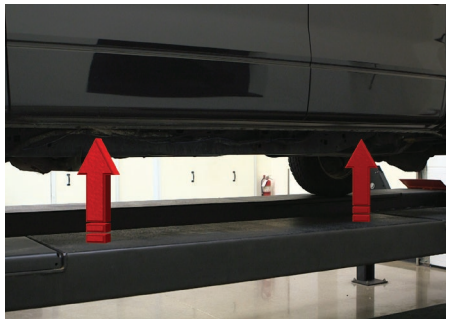
Step 1

Starting on the driver side, locate the three mounting tabs along the bottom edge of the vehicle body.

The installation will use the first and third mounting tabs





Step 2

Starting at the front driver-side mounting location, insert two M8 clip nuts into the rectangular hole and align them over the adjacent round holes.

Place a bracket onto the vehicle and secure the top portion with two silver M8 hex bolts, lock washers and flat washers.

Snug the hardware, but do not fully tighten.

Step 3

Finish securing the front mounting bracket to the vehicle by inserting two silver M8 hex bolts and flat washers from the bottom side of the bracket and secure with two silver M8 lock washers, flat washers and hex nuts on the top side.

Step 4

Repeat steps 2 and 3 to install the rear bracket over the second mounting tab location from step 1.

Repeat steps 1 through 4 on the passenger side of the vehicle.

Note: To complete the installation, refer to the manual included with your running boards / side steps.

INSTALLATION MANUAL

2057975

Level of Difficulty

Easy

This is the second of two manuals required to complete this installation. The first manual is included with your mounting brackets.

Parts List

1	Driver / left AscentStep™ running board
1	Passenger / right AscentStep™ running board
8	Mounting plate

Attachment hardware is supplied with the mounting brackets. Hardware quantities will vary depending on the vehicle application.

Tools Required

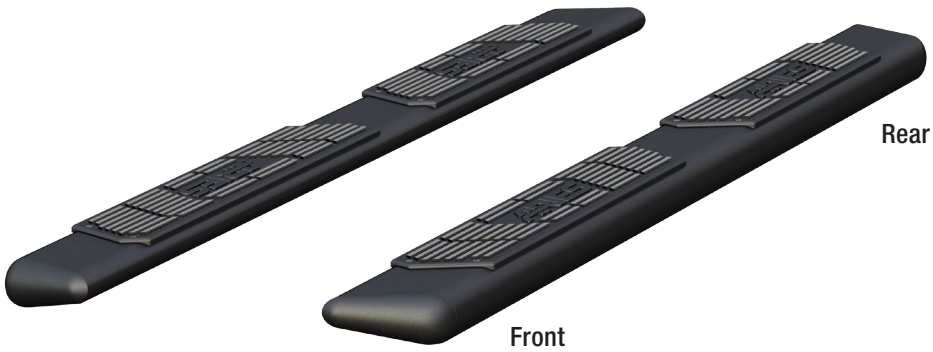
Ratchet set	Torque wrench

Torque Specifications

Metric	M6 bolt	3 ft-lbs.
	M8 bolt	7 ft-lbs.
	M10 bolt	16 ft-lbs.
	M12 bolt	28 ft-lbs.
SAE	1/4" bolt	3 ft-lbs.
	5/16" bolt	7 ft-lbs.
	3/8" bolt	16 ft-lbs.
	7/16" bolt	20 ft-lbs.
	1/2" bolt	28 ft-lbs.

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

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Step 1

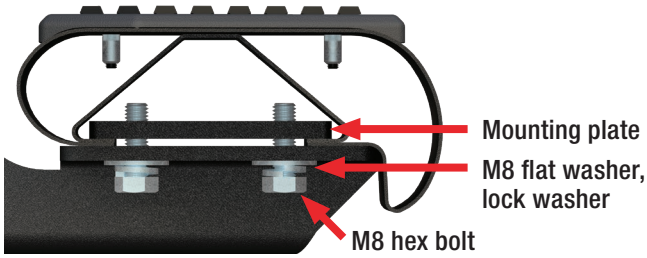
Place the mounting plates into the track on the running board.

Carefully place the running board onto the mounting brackets.

Slide the mounting plates along the track to align with the mounting brackets on the vehicle.

Secure the running board to the mounting brackets using two M8 hex bolts, two lock washers and two flat washers.

Note: The number of mounting brackets may vary based on application. Use one mounting plate per bracket.



Step 2

At this time, adjust the running board to the desired location.

With the running board in position, it is recommended to tighten all brackets to the vehicle first, followed by the running board connections.

For recommended torque specifications, refer to the table on page 1.

Step 3

Repeat all steps for the passenger side of the vehicle.

Congratulations on the installation of your new ARIES AscentStep™ running boards.

With the running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this installation manual.