1. REMOVE THE FOUR (4) EXISTING BUMPER BOLTS FROM THE BOTTOM OF THE FRAME RAILS AND RETURN TO VEHICLE OWNER.

FIGURE 1

- 2. RAISE HITCH INTO POSITION AND INSTALL HEX BOLTS AND CONICAL TOOTHED WASHERS INTO EXISTING WELDNUTS IN FRAME.
- 3. USING THE HITCH AS A TEMPLATE, DRILL A 1/2 HOLE THRU TOW HOOK BRACKET AS SHOWN.
- 4. INSTALL CARRIAGE BOLTS AND BLOCKS (1540) TO THE INSIDE SURFACE OF TOW HOOK BRACKETS.
- 5. INSTALL HELICAL LOCK WASHERS AND HEX NUTS ON CARRIAGE BOLTS.

TIGHTEN ALL M12 CL10.9 FASTENERS TO 92 LB-FT. TIGHTEN ALL 1/2-13 FASTENERS TO 75 LB-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.) FASTENER KIT F75131

FASTENERS TYPICAL

**BOTH SIDES** 

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



(Order Separately)