



LIBERTY PRODUCTS

Installation Guide

Part # 0220003

Fitment Info: libertyproducts.com

Product Installation Disclaimer

- Failure to install this product according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials.
- DO NOT USE Loctite, SuperGlue, or similar products on the hardware or the product.
- Verify the fit of the product to vehicle prior to installation
- if painting is desired it must be done prior to installing product on vehicle. Clean outer surface with a good grade degreaser.
- DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. Do not paint edge trim.
- Using larger tires may increase area required to turn the vehicle. Some wheel and tire combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare while turning.
- Exhaust system modifications require minimum 4" clearance between flares and exhaust pipes and exhaust gases should not vent directly onto product.
- All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare have been attached.
- This product may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- Care & Cleaning: Do not use any harsh abrasive detergents.

PLEASE NOTE

Dirt and debris can become lodged between the product and the body, causing scratching and paint wear from vibration. Liberty Products is not responsible for any damage, and the installation of this product is done with the buyer's understanding that this scratching and paint wear may occur.

Hardware Kit Components



CL1-003



NUT-001



CLP-004



PAD-001



SCR-001



SCR-002



WSH-001



SCR-003



RET-001

Installation Tools Required

1. Utility knife
2. 7/32" socket
3. #2 Phillips screwdriver
4. 1/2" wrench
5. Socket wrench
6. Grease pencil



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Step 1: Put each Bolt (SCR-001) and Washer (WSH-001) combination through a pocket hole in the flare, bolt head and washer on the outside. Place the nut (NUT-001) over the end of each bolt and tighten, using a 1/2" wrench for the nut and the supplied Torx bit for the bolt.

Repeat for remaining pockets.



Step 2: Peel one inch of red vinyl backing away from Edge Trim (EDG-001) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle). B. Press edge trim into place along the top edge of the flare in small increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



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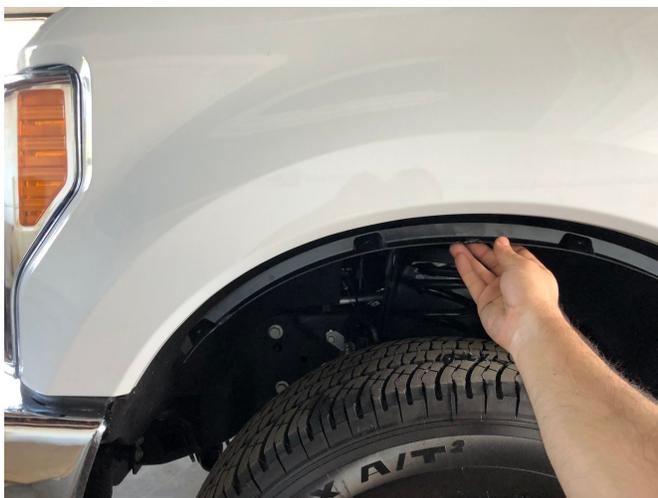
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Step 3: Remove six factory screws with a 7/32 socket wrench. Save screws for reinstallation. Note: For Platinum Edition, after you remove the factory flare, there are additional screws to be removed. These screws will be used for reinstallation



Step 4: Attach 3 “U” clips (CLP-004) to the inner bracket as shown. NOTE: Driver’s side inner piece is marked with an “LH” and passenger’s side inner piece is marked with an “RH”.



Step 5: Line up the holes in the inner piece with the four uppermost factory holes.



Step 6: Using a 7/32 socket wrench, reinstall the factory screws through the inner piece.



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Step 7: Position flare on fender, pressing inward on the flare, line up the flare mounting holes with the mounting clips on the inner piece. Install 3 Phillips Truss Screws (SCR-002) through the flare and into the clips on the inner piece. Do not tighten. (3 locations)



Step 8: Still holding flare to fender, re-install remaining factory screws removed in Step 3 using 7/32 socket and wrench. Tighten all screws.



Step 9: Completed front flare installation



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Step 10: Hold flare to vehicle and mark four flare hole locations with a grease pencil. Remove factory fastener on rear splash shield.



Step 11: Wrap a foam tab (PAD-001) around the wheel well sheet metal, centered over each of the upper four marks made in Step 15.



Step 12: Foam tab locations



Step 13: Install a clip (CLP-003) over each of the four tabs (PAD-001) placed over the upper 4 marks made in Step 11.



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Step 14: While holding flare to vehicle, start supplied screws (SCR-002) through the four topmost mounting holes in flare and into the clips installed in Step 18.



Step 15: Install supplied push retainer (RV1-P0001) into flare and through factory hole at rear of wheel well.



Step 16: Completed rear flare installation.



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Step 17: Enjoy your Liberty Products Defender Flares.

Liberty Products Lifetime Warranty

Liberty Products warrants its products with a Lifetime Warranty to the ORIGINAL consumer against any defects resulting from workmanship or materials. This warranty applies when the product is used under normal conditions for the purpose for which the product is designed, and does not apply to normal wear and tear or damage related to modification/alteration, accident, misuse, improper care or repair, negligence, or the installation of additional attachments. **THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESS OR IMPLIED WARRANTIES INCLUDING IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY.** In no event shall Liberty Products be liable for direct, indirect, or incidental or consequential damages arising out of the use of the product. Some states do not allow the exclusion or limitation of incidental or consequential damages or how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

*If Liberty Products determines that there is a covered defect, Liberty Products will replace the product with the same or similar product, or at Liberty Product's sole option refund the product purchase price.

For Warranty consideration the following information is required:

Name Address Phone #,
Liberty Products part #
installed, Mold Base number,
vehicle year/make/model,
description of defect,
proof of purchase.

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