

Rancher Rugged Step

Installation Instructions

42339

Ford F-250 - F-550 Super Duty
 Crew Cab '99 - '14

NOTE: Rancher Rugged Steps ship in three boxes.

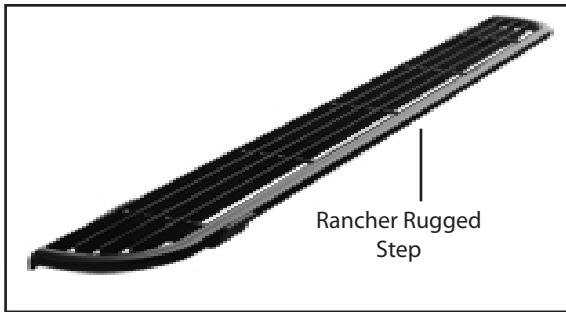


Diagram 1

Parts List:

2 - Rancher Rugged Steps	24 - 3/8" Flat Washers
4 - Brackets #42339-5	8 - 3/8" Lock Washers
8 - T-bolts	8 - 3/8" Nuts
8 - 1/2" Flat Washers	8 - U-nuts
8 - 1/2" Lock Washers	
8 - 1/2" Nuts	
16 - 3/8" x 1" Bolts	*May include extra hardware.

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Place the U-nuts from kit over the holes in the rocker panel to install the brackets, see **Diagram 2**. Use the set of holes in the rocker panel closest to the front of the cab and closest to the rear of the cab. Place bracket #42339-5 up to rocker panel with the long side with the two round holes to the top and put (2) 3/8" x 1" bolts along with (1) 3/8" flat washer through bracket and into the u-nuts. Put (2) 3/8" x 1" bolts along with (1) 3/8" flat washer through the bottom 2 holes of the rocker panel as shown in **Diagram 2**. Place (1) 3/8" flat washer, (1) 3/8" lock washer and (1) 3/8" nut onto bolts and leave loose at this time. Repeat this step for the remaining (3) brackets #42339-5.
3. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, see **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps into the holes in the brackets. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto T-bolts. Use (2) T-bolts per bracket.
4. Tighten brackets to truck first then tighten all T-bolts. **Do not use a pneumatic impact to tighten hardware.**

View of Rocker Panel

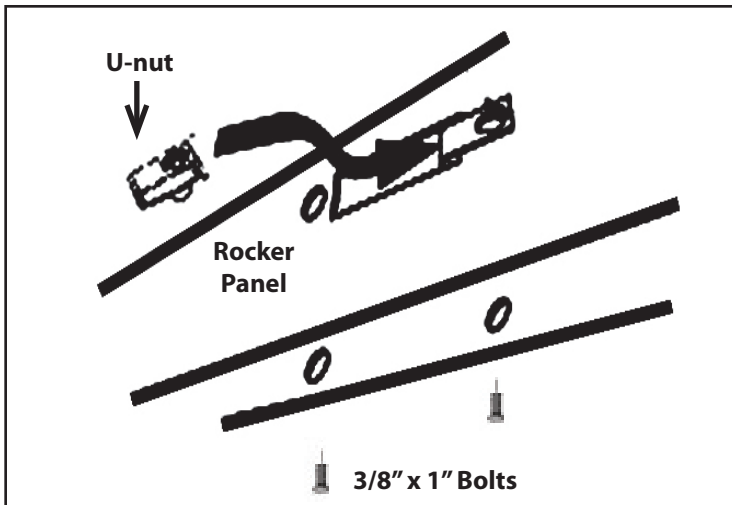


Diagram 2

View of T-bolts

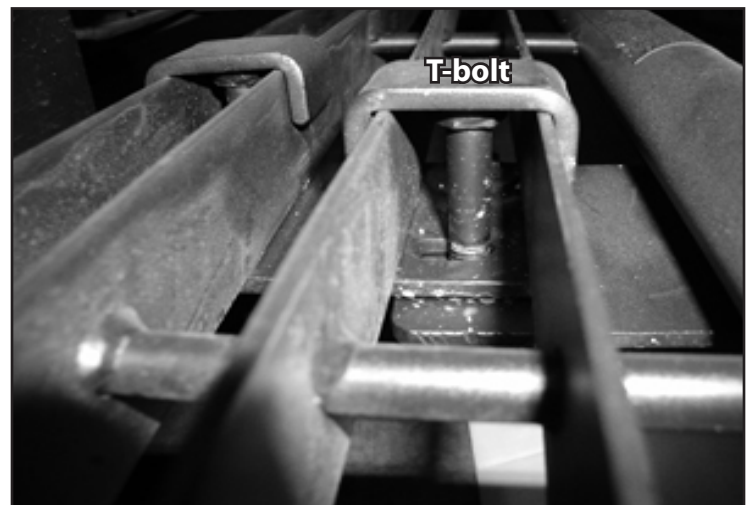


Diagram 3