

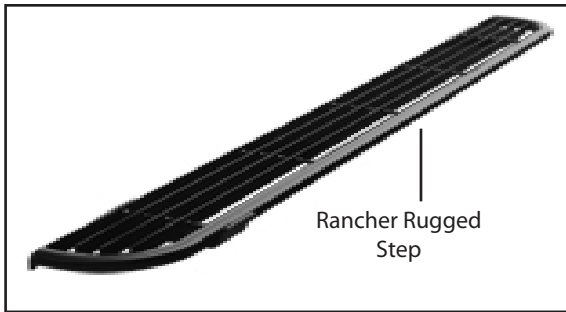
# Rancher Rugged Step

Installation Instructions

## 42315

Ford F-250 - F-550 Super Duty  
 Regular Cab '99 - '14

### **NOTE: Rancher Rugged Steps ship in three boxes.**



**Diagram 1**

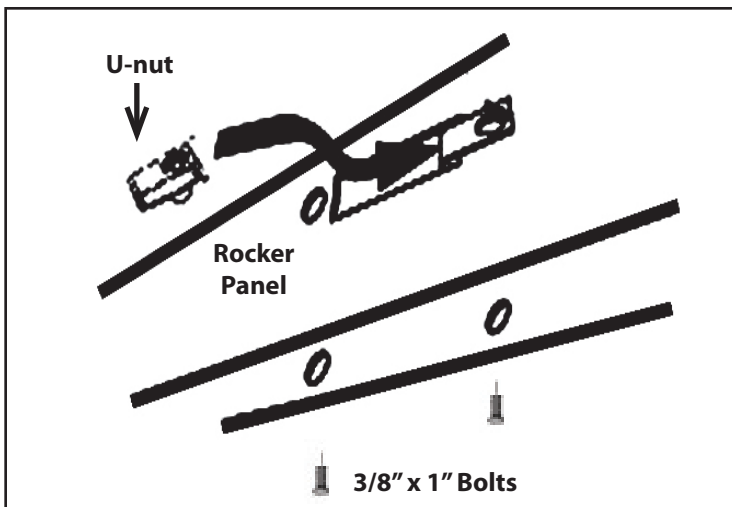
**Parts List:**

2 - Rancher Rugged Steps	24 - 3/8" Flat Washers
4 - Brackets #42339-5	8 - 3/8" Lock Washers
8 - T-Bolts	8 - 3/8" Nuts
8 - 1/2" Flat Washers	8 - U-nuts
8 - 1/2" lock Washers	
8 - 1/2" Nuts	
16 - 3/8" x 1" Bolts	<b>*May include extra hardware.</b>

### **Note: Completely read instructions before beginning installation!**

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase.
2. Place the U-nuts from kit over the holes in the rocker panel to install the brackets, see **Diagram 2**. Use the set of holes in the rocker panel closest to the front of the cab and closest to the rear of the cab. Place bracket #42339-5 up to rocker panel with the long side with the two round holes to the top and put (2) 3/8" x 1" bolts along with (1) 3/8" flat washer through bracket and into the u-nuts. Put (2) 3/8" x 1" bolts along with (1) 3/8" flat washer through the bottom 2 holes of the rocker panel as shown in **Diagram 2**. Place (1) 3/8" flat washers, (1) 3/8" lock washer and (1) 3/8" nut onto bolts and leave loose at this time. Repeat this step for the remaining (3) brackets #42339-5.
3. Place the Rancher Rugged Step onto the brackets. Use the T-bolts from kit to attach the Rancher Rugged Steps to the brackets, see **Diagram 3**. Place the T-bolt down through the slats in the Rancher Rugged Steps into the holes in the brackets. Place (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" nut onto T-bolts. Use (2) T-bolts per bracket.
4. Tighten brackets to truck first then tighten all T-bolts. **Do not use a pneumatic impact to tighten hardware.**

**View of Rocker Panel**



**Diagram 2**

**View of T-bolts**



**Diagram 3**