



INSTALLATION INSTRUCTIONS

APPLICATION: 1995 - 02 CHEVY BLAZER/GMC JIMMY 2 DOOR
 1995 - 01 CHVY BLAZER/GMC JIMMY 4 DOOR
 1996 - 01 OLDSMOBILE BRAVADA 4 DOOR

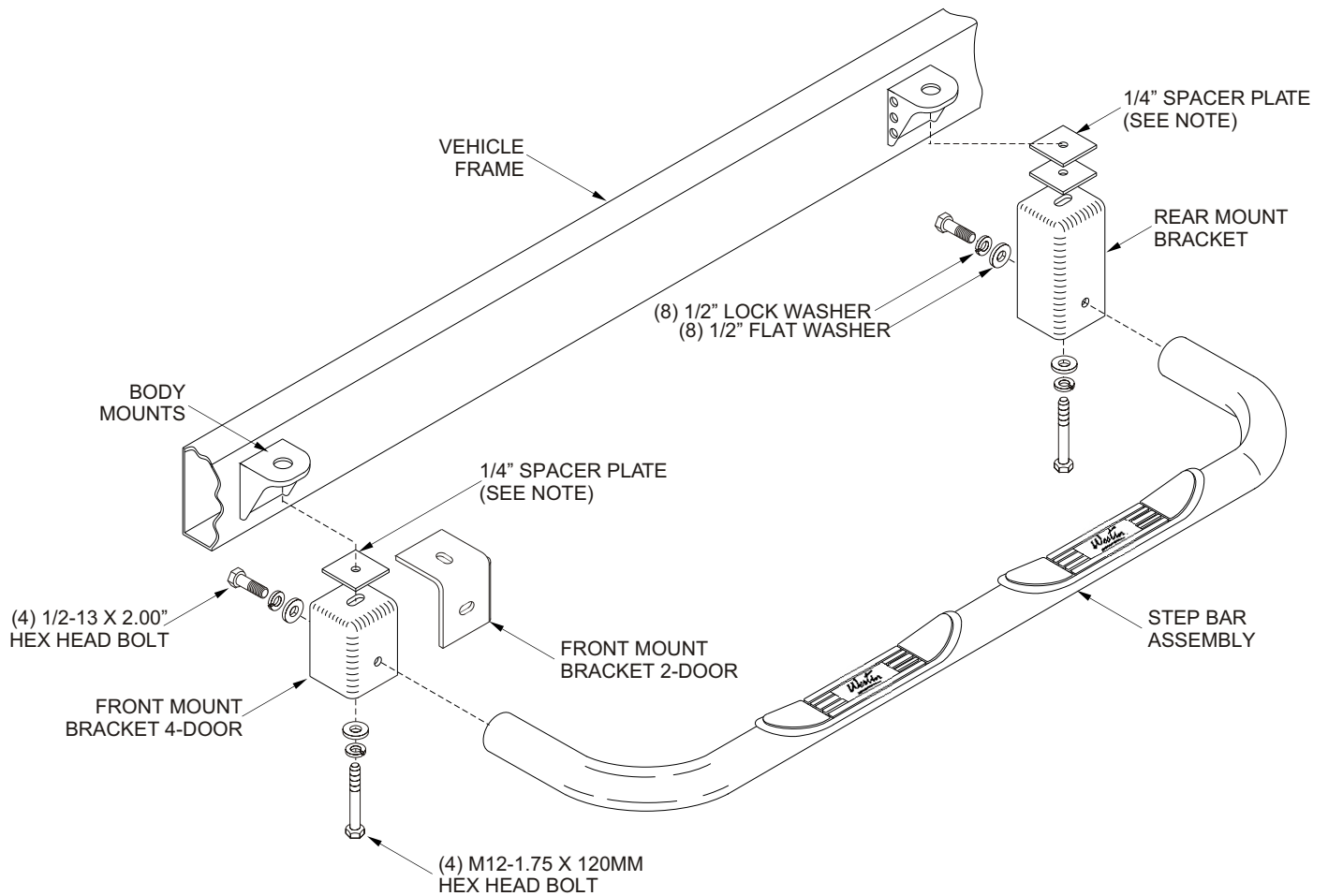
AUTOMOTIVE PRODUCTS, INC.

<p>STEP BAR ASSEMBLIES</p> <p>25-0730 25-0735 25-0895 25-0900 26-0730 26-0735</p>	
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QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	STEP BAR, PASSENGER SIDE	19MM SOCKET 3/4" WRENCH 15MM SOCKET RATCHET TORQUE WRENCH
1	STEP BAR, DRIVER SIDE	
2	FRONT MOUNT BRACKET	
2	REAR MOUNT BRACKET	
6	1/4" SPACER PLATES (4-DOOR ONLY)	
4	1/2-13 X 2.00" HEX HEAD BOLT	
8	1/2" FLAT WASHER	
8	1/2" LOCK WASHER	
4	M12- 1.75 X 120MM HEX BOLT	
NOTE: FASTENERS ARE CONTAINED IN BOLT KIT 60-1092.		

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Bolt mounting brackets to step bar tubes as shown with the 1/2-13 x 2.00" hex head bolts, 1/2" flat washers and 1/2" lock washers Leave loose.
- STEP 4. Remove the body mounting bolts located under the cab of the truck. Position step bar assembly up to the body mounts with the shorter leg to the front bracket. Install with the M12- 1.75 x 120mm hex bolts, 1/2" flat washers and 1/2" lock washers. Leave loose.
- STEP 5. Tighten hardware to the following specifications:
 - 1/2" fasteners to 60 Ft.Lbs.
 - M12 fasteners to 55 Ft.Lbs.

NOTE: For 1998-01 Jimmy SLE and Oldsmobile Bravada 4-door models, you will need to use (2) 1/4" spacer Plates on the rear mounts and (1) 1/4" spacer plate on the front mount.



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER OPPOSITE

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products
 For additional installation assistance please call
 Customer service (800) 793-7846 or (507) 375-3559