

19022 Cell Phone Grab Handle Mount

Bill of Materials

(1) Grab Handle Cover	(1) 7/8 Aluminum Round Spacer	(1) Socket Head Screw M6 85 Long
(1) 1/4-20 Hex Screw	(2) 1/4 Washer (2) 1/4 Lock Washer	(1) Phone Clamp
(1) Swivel Mount	(1) Long Arm Hex Key L Wrench	(1) Z Bracket

Tools needed: 10mm Socket Ratchet Wrench Socket extension

1. Remove the original bottom grab handle cap.
2. With a 10mm socket. Unscrew the 6mm bolt inside the grab handle.
3. Pre Assemble the Overtread Cap, Z Bracket, 7/8 Aluminum Cylinder, Washer, and Lock Washer. Insert the smaller end of the bracket through the cap opening, insert the long socket cap screw through the bracket, and then the aluminum cylinder.
4. Tighten the socket head screw with the L wrench provided. DO NOT use a socket and ratchet wrench. This will break the tabs. Once tightened, snap in the new cap.
5. Preassemble the swivel mount with the phone clamp before connecting the swivel mount with the 1/4 inch screw provided.
6. Tighten the screw with a hex key L wrench.

