

## CGS Installation Instructions

Please direct all installation questions to CGS Motorsports at (909) 444-5536.  
DO NOT call the retailer in which you purchased your CGS System.

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

### Kit includes:

| Qty. | Description                | Part#    |
|------|----------------------------|----------|
| 1    | Headpipe 01                | 300-1057 |
| 1    | Headpipe 02                | 300-1058 |
| 1    | CGS Muffler                | 82501    |
| 4    | 2 1/2" Clamps              |          |
| 1    | TailPipe                   | 300-1059 |
| 1    | 3 1/2" Stainless Steel Tip | 93525    |

### 1) Remove stock exhaust system

First start by removing the stock headpipe by cutting it behind the stock flange. Measure back 3 1/2" from the weld on the flange as shown in the first photo and cut. Then slide the complete system carefully towards the rear off of the rubber hangers. Remove the system from under the truck. Cutting may be required for removal for certain models.

### 2) Installing your catback exhaust system

Make sure that all existing rubber Hangers are still in place. Install the headpipes first by sliding pipe# 300-1057 over the stock part behind the flange and next slide Pipe# 300-1058 on to the first one, next install the clamps but do not tighten just yet. Proceed to install muffler onto headpipes. Now install the tailpipe onto the muffler and insert the brackets into the rubber hangers. Once the exhaust system is positioned and lined up correctly, install clamps at all connections and tighten. Install the stainless steel tip and tighten bolts.

### 3) Final checklist

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your truck by allowing it to breathe easier with a CGS Catback Exhaust System™.

**Thank you again and enjoy your new CGS Catback Exhaust System™.**

