

CGS Installation Instructions

Please direct all installation questions to CGS Motorsports at (909) 444-5536. DO NOT call the retailer in which you purchased your CGS System.

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

Kit includes:

- Qty. Description Part#
- 1 Headpipe 01 300-1018
 - 1 Headpipe 02 300-1019
 - 1 CGS Muffler 83025
 - 4 3" Clamps
 - 2 2 1/2" Clamps
 - 1 over the axel pipe 300-1020
 - 1 exit pipe 300-1021
 - 1 3 1/2" Stainless Steel Tip 93530

1) Remove stock exhaust system

First start by removing the stock headpipes by unbolting the clamp on one and on the other one measure back 3 1/2" from the flange and cut it(as shown in the first picture) Then slide the complete system carefully towards the rear off of the rubber hangers. Remove the system from under the truck. Cutting may be required for removal for certain models.

2) Installing your catback exhaust system

Make sure that all existing rubber grommets are still in place. First start by installing the headpipes, the one with the bracket will go closes to the frame and the other is next to it. Then insert the welded hanger from the headpipe into the rubber grommet. Proceed to install muffler onto headpipes. Install the overaxle pipe onto the muffler and insert the welded hanger into the rubber grommet. Next the exit pipe will be installed by slipping it on to the over the axel pipe and sliding the bracket in to the rubber hanger. Once the exhaust system is positioned and lined up correctly, install clamps at all connections. Install the stainless steel tip and tighten bolts.

3) Final checklist

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your truck by allowing it to breathe easier with a CGS Catback Exhaust System™.

Thank you again and enjoy your new CGS Catback Exhaust System™.

