

## CGS Installation Instructions

Please direct all installation questions to CGS Motorsports at (909) 444-5536.  
DO NOT call the retailer in which you purchased your CGS System.

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

### Kit includes:

Qty.	Description	Part#
1	Headpipe	300-1068
1	CGS Muffler	83001
2	3/8"x2" Hex Bolt	
2	3/8" Hex Nut	
2	3/8" Flat Washer	
3	3" Clamps	
1	over the axel pipe	300-1069
1	exit pipe	300-1070
1	3 1/2" Stainless Steel Tip 93530	

### 1) Remove stock exhaust system

First start by removing the stock pipe by unbolting the flange at the headpipe. Then slide the complete system carefully towards the rear off of the rubber hangers. Remove the system from under the truck. Cutting may be required for removal for certain models.

### 2) Installing your catback exhaust system

Make sure that all existing rubber Hangers are still in place. First you will need a hammer to remove the studs in the stock flange, once the studs are removed insert the 3/8" bolts provided and install the flange of the headpipe onto the stock flange and leave the bolts untightened. Then insert the bracket from the headpipe into the rubber hanger. Proceed to install muffler onto headpipe with the Center in the inlet and the offset in the outlet and closest to the Driveshaft. Install the overaxle pipe onto the muffler and insert the bracket into the rubber hanger. Next the exit pipe will install and insert the bracket into the rubber hanger.

Once the exhaust system is positioned and lined up correctly, install clamps at all connections. Install the stainless steel tip and tighten bolts.

### 3) Final checklist

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your truck by allowing it to breathe easier with a CGS Catback Exhaust System™.

**Thank you again and enjoy your new CGS Catback Exhaust System™.**

