

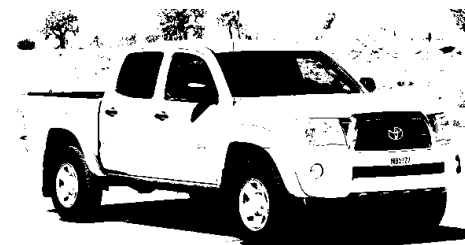


Part number PF2058
2012-13 Toyota Tacoma
4.0L 6 Cyl.
Not CARB legal

- 1- 1 pc. air intake pipe equipped w/ M.R. Technology
- 1- Power Box PB400P-8
- 1- 5.5" Injen dry filter (#1022BB)
- 1- Two point bracket (#20078)
- 1- Air pump bracket (#20115)
- 1- 4.0" Straight hose (#3129)
- 1- 3.0" Straight hose (#3044)
- 1- 18"-4mm vacuum hose (#3104)
- 1- 26"-17mm vacuum hose (#3080)
- 2- #46 Clamps (#4006)
- 2- #36 Clamps (#4004)
- 1- 8mm male vibramount (#6062)
- 1- 8mm male/female vibramount (#6061)
- 4- 8mm flange nuts (#6017)
- 1- 1/4-20 nut (#8028)
- 1- 3/8 Nylon Spacer (#6005)
- 1- Page instruction

Note: Injen strongly recommends this system be installed by a professional mechanic.

All parts and accessories now sold online at : www.INJENONLINE.COM
 Injen Technology
 244 Pioneer Place Pomona
 CA 91768 USA



Congratulations! You have just purchased the best engineered, dyno-proven cold air intake system available. Please check the contents of this box immediately. Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot. Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

PRODUCT DISCLAIMER AND LIABILITY WAIVER:

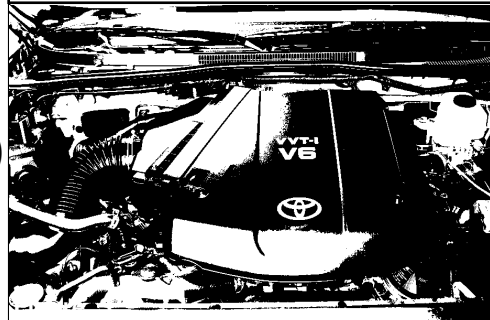
THIS PRODUCT IS DESIGNED FOR OFF-ROAD or COMPETITION USE ONLY.

Due to the removal of the factory air box assembly, which contains a Non-removable Hydro-Carbon Element. Any aftermarket intake system that removes the factory air box assembly are to be used for off-road use only. Please keep all OEM intake system components for future use.

Note: This intake system was Dyno-tested with an Injen filter and Injen parts. The use of any other filter or part will void the warranty. Parts and accessories are available on line at "Injenonline.com"

M.R. Technology
"The World's First Tuned air Intake System!"
 Factory safe air/fuel ratio's for Optimum performance Patent# 7,359,795
 Now equipped with "Air Fusion" Patent pending
"At Injen Technology, we didn't copy the step down process, we invented it!"

Warning: Manufactures attempting to duplicate Injen's patented process will now face legal action.
 MR Technology Step down process:
 1- Calibration Method for Air Intake Tracts for Internal Combustion Engines. Covered under Patent# 7,359,795
 2- Calibration Device for Air Intake Tracts for Internal Combustion Engines. Published and patent pending
 3- Calibration Method and Device for Air Intake Tracts having Air Fusion Inserts. Published and patent pending



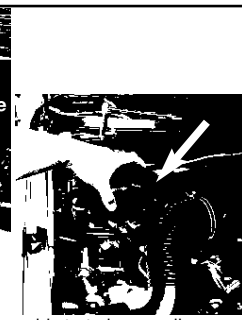
Stock air box assembly shown in this picture. Disconnect battery before the installation.



Use a 10mm socket and ratchet and remove the two engine cover bolts. This engine cover will be reinstalled later.



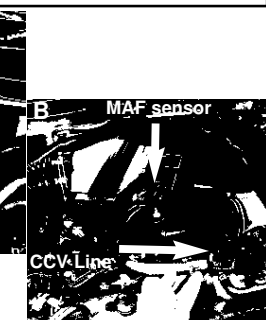
Remove the entire cold start air pump line.



Remove the three bolts attaching the air pump to the chassis and then disconnect the harness plug. Remove the air pump from the engine bay for now. This air pump will be relocated.



Remove the two 10mm bolts and temporarily remove the DRL (Daytime running lights) Transistor from the frame.



Disconnect the crank case breather line and MAF sensor from the air box assembly



Figure 7
Figure A: Loosen clamp on throttle body and 12mm bolt on the inlet duct and then remove entire air box assembly
Figure B: Remember to disconnect the 4mm vacuum line behind the air box assembly.

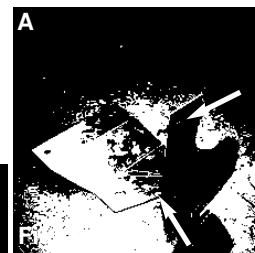


Figure A: Relocate the DRL transistor from Figure 6 (A) onto the supplied air pump relocation bracket. Reuse the factory 10mm bolts and secure it to the bracket.

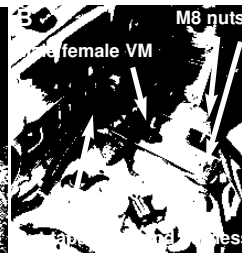
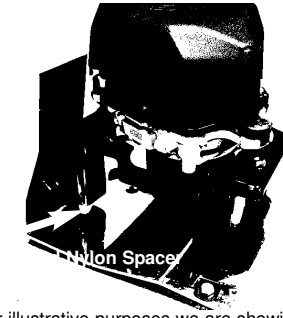
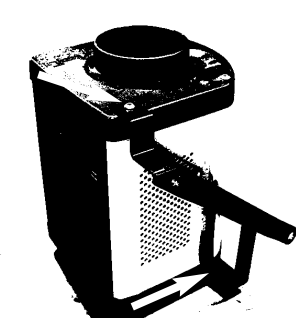


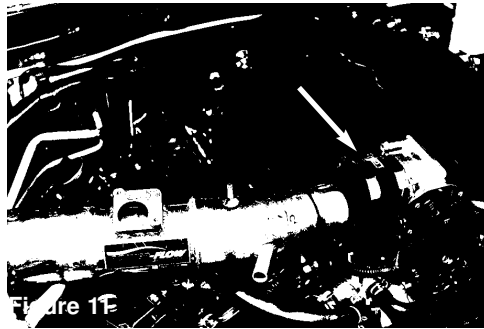
Figure B: Place the air pump relocation bracket onto the three threaded studs on the chassis. Use two supplied M8 nuts and a male/female vibramount to secure the bracket to the chassis. Then cut the electric tape to extend the air pump harness.



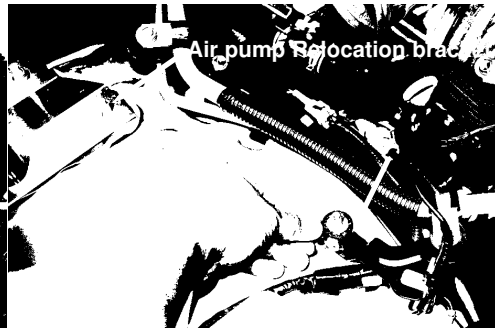
For illustrative purposes we are showing how to mount the air pump on the relocation bracket out of the vehicle: Re-use two 10mm bolts and secure the front of the air pump to the bracket. Place the Nylon spacer under the rear air pump bracket and then use the supplied M6X16 bolt to secure it



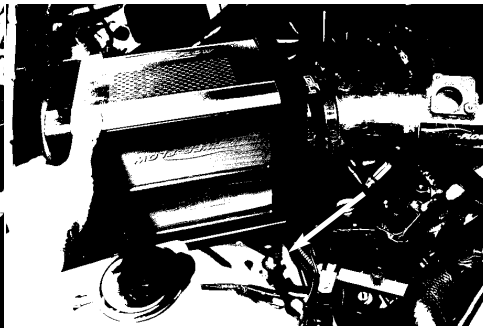
Mount the two point bracket onto the bottom of the Injen air box. Secure the bracket with two m6x20mm button head



Place the 3.0 straight hose and two #36 clamps onto the throttle body. Position the Injen intake pipe to the throttle body



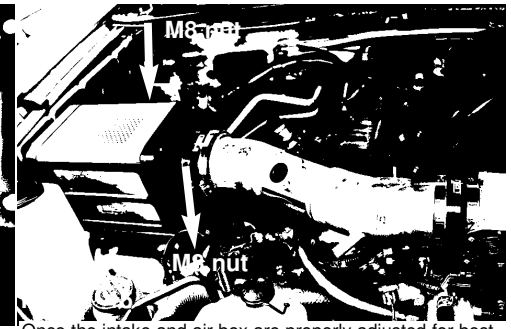
Remove the 8mm bolt on the AC line bracket and replace it with a supplied M8 male vibramount. Use the air pump relocation bracket in the left upper corner in the photo to reference the AC bracket location.



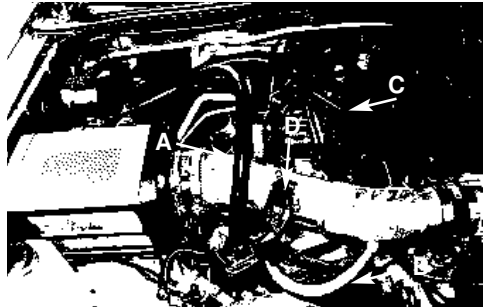
Position the Injen intake box into the engine bay. Align the front hole on the air box bracket to the vibramount from figure 12



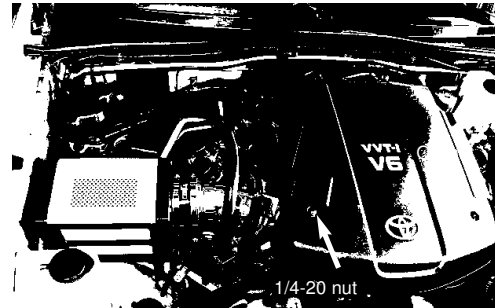
Place the rear air box bracket onto the vibra mount from Figure 8 (B). Photo shown with air pump removed for illustrative purposes.



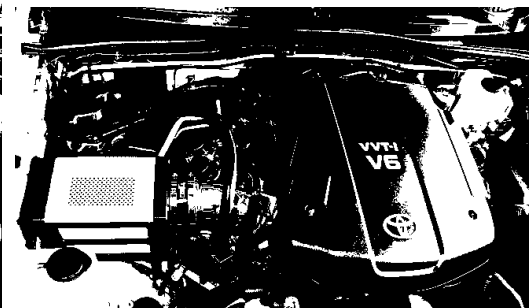
Once the intake and air box are properly adjusted for best fitment, place two supplied M8 nuts on both front and rear vibramount and secure the air box bracket to the chassis. Then secure all remaining clamps on airbox and throttle body.



(A) Place the supplied 26 -17mm vacuum line from air pump EGR valve. (B) Connect factor crank case line to the front intake port. Connect the supplied 18 -4mm vacuum line from the fuel pressure regulator to the back intake port. (C) Place the MAF sensor onto the MAF flange on the intake and reconnect the MAF harness



Reinstall the engine cover and place the supplied 1/4-20 nut to secure the engine cover to the intake pipe. The right OE nut will be retained to secure the right side of the engine cover.



Congratulations! You have just completed the installation of this intake system. Periodically, check the alignment of the intake, normal wear and tear can cause nuts and bolts to come loose. Failure to check the alignment and adjust the intake can cause damage that will void the warranty.

1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter (can be bought on-line at "injenonline.com"). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.