



Equipped with AEM® Dryflow™ Filter
No Oil Required!

INSTALLATION INSTRUCTIONS

PART NUMBER: 21-8100

| | | | | |
|-----------|---------|-----------------------|---------|--------------------------|
| 2004 | FORD | Expedition | V8-5.4L | SEE * NOTE |
| 1997-2003 | FORD | Expedition | V8-5.4L | C.A.R.B. E.O. # D-392-27 |
| 1997-2003 | FORD | F-150 | V8-5.4L | C.A.R.B. E.O. # D-392-19 |
| 2000-2001 | FORD | F-150 Harley Davidson | V8-5.4L | C.A.R.B. E.O. # D-392-19 |
| 1997-1999 | FORD | F-250 | V8-5.4L | C.A.R.B. E.O. # D-392-19 |
| 1998-1999 | LINCOLN | Navigator | V8-5.4L | C.A.R.B. E.O. # D-392-19 |

* NOTE: Legal in California only for racing vehicles which may never be used upon a highway

PARTS LIST

| Description | Qty. | Part Numbers |
|-------------------------------------|------|--------------|
| Hose, Adapter 4.00/3.00x3" | 1 | 5-430 |
| Hose, Adapter 4.00/3.50x3" | 2 | 5-435 |
| Upper Pipe | 1 | 2-81001 |
| Lower Pipe | 1 | 2-81002 |
| 1/2" Bnd. Hose clamp, 2.90"-3.75" | 1 | 9452 |
| 1/2" Bnd. Hose clamp, 3.15"-4.00" | 2 | 9456 |
| 1/2" Bnd. Hose clamp, 3.56"-4.50" | 4 | 9464 |
| Grommet, 1/2" | 1 | 784634 |
| Air Filter Assy. 4.00 x 9" Dry Ele. | 1 | 21-2059DK |
| Hose; 5/8"ID x 22"L | 1 | 5-7022 |
| Hose; 3/4"ID x 26"L | 1 | 5-4026 |
| Hose Clamp, 1 1/16" | 2 | 08411 |
| Hose Clamp, 1 1/4" | 2 | 08420 |
| Hose Clamp, 3/4" | 2 | 4093-5 |
| Connector, Plastic 3/8" Straight | 1 | 8-125 |
| Hose; 3/8"ID x 10"L | 1 | 5-1010 |
| Heat Shield | 1 | 20-81002 |
| Adapter, MAF, Bolt On | 1 | 2-669 |
| Rubber Edge Trim 11" | 1 | 8-3011 |
| Zip Tie,8" Tree Push-MNT | 1 | 1-127 |
| Gskt., MAF Adapter | 1 | 2-6691 |
| Rubber Edge Trim 8" | 1 | 8-3008 |
| Bolt, Hex/Flange M6-1 x 20 | 4 | 1-2038 |
| Nut, M6 Hex Serrated | 4 | 444.460.04 |
| Washer, M6 x 12mm OD Zinc | 4 | 1-3018 |
| Washer, 6mm Soft Mount | 2 | 08160 |
| Washer, 1/4 SAE Flat | 2 | 1-3028 |
| Bolt, Hex 1/4-20 x 1 3/4 | 2 | 1-2072 |
| Nut, 1/4-20 Nylock | 2 | 1-2074 |
| Nut, 1/4-20 | 2 | 1-2073 |
| Stand, Aluminum | 2 | 2-670 |

Read and understand these instructions **BEFORE** attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

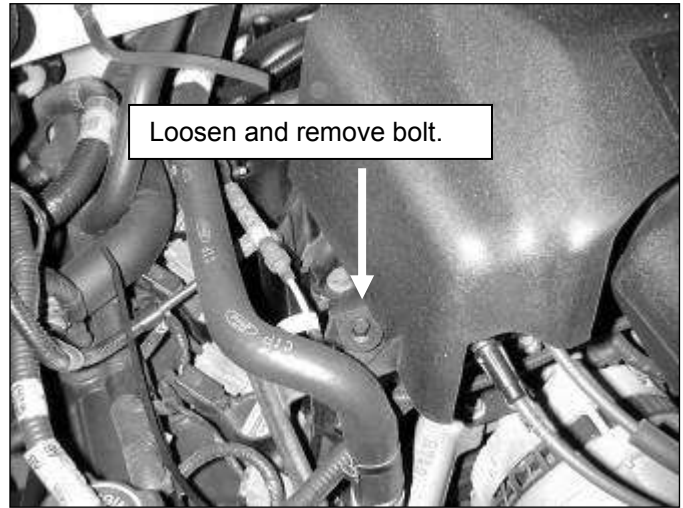
1. Preparing Vehicle

- a. Make sure vehicle is parked on level surface.
- b. Set parking brake.
- c. If engine has run in the past two hours, let it cool down.
- d. Disconnect all negative battery terminals.
- e. Do not discard stock components after removal of the factory system.

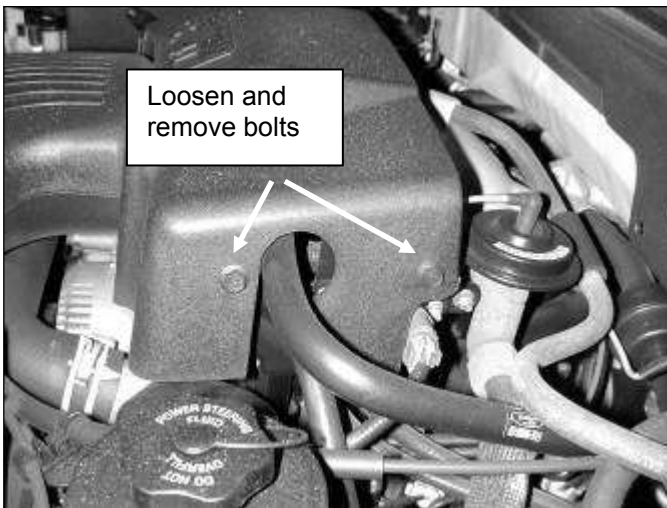
2. Removal of stock system



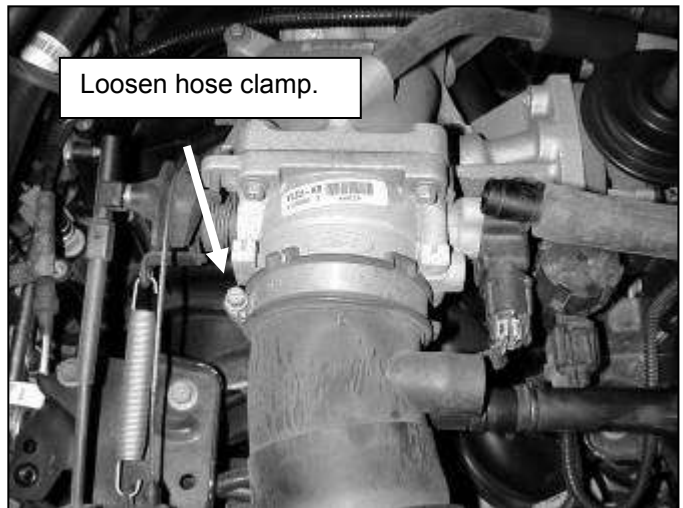
a. Stock airbox system installed.



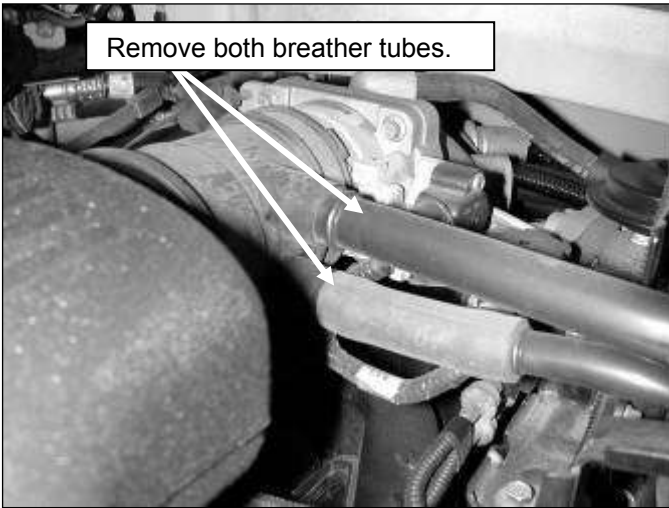
b. Loosen and remove the bolt on the left side of the throttle body cover.



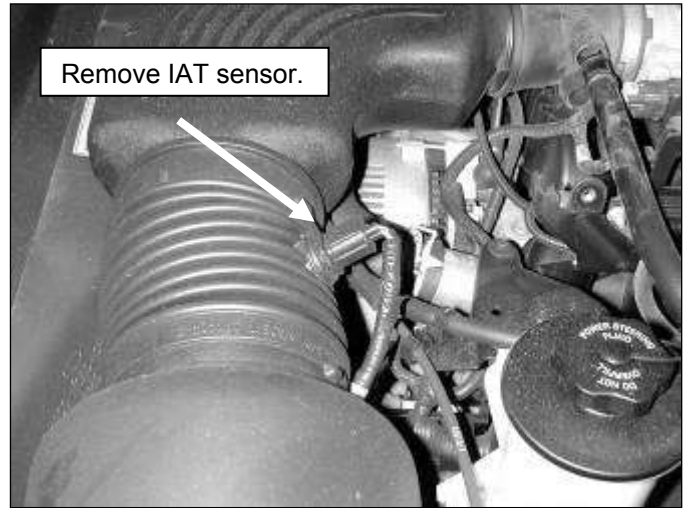
c. Loosen and remove the two remaining bolts on the driver side of the throttle body cover.



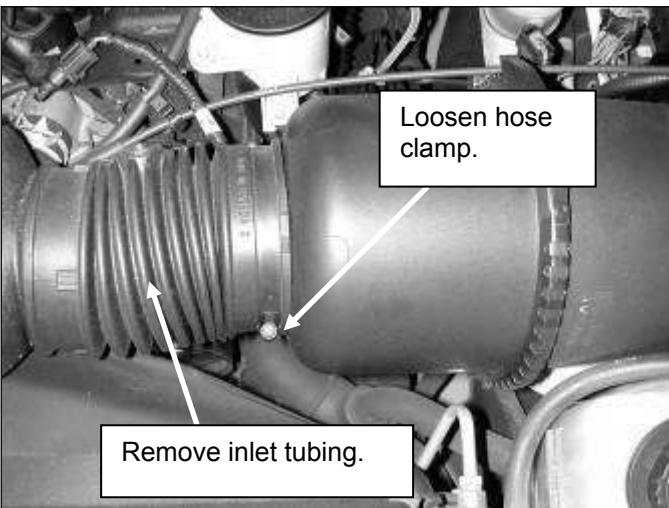
d. Once the throttle body cover is removed, loosen the hose clamp securing the inlet tube to the throttle body.



e. Remove the IAC and crankcase breather tubes from the upper air inlet tube.



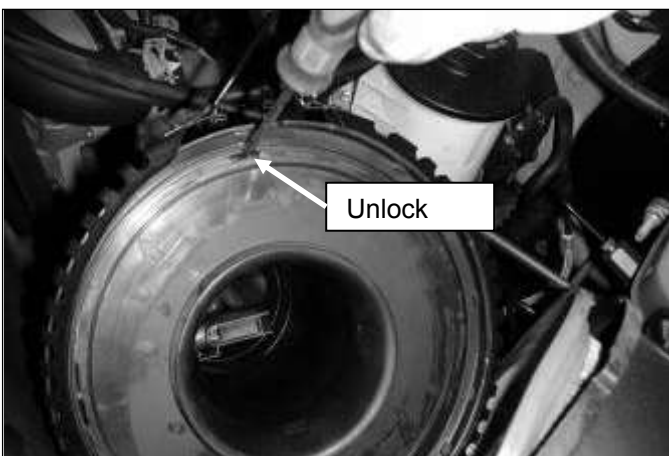
f. Remove the IAT sensor from the air inlet tube.



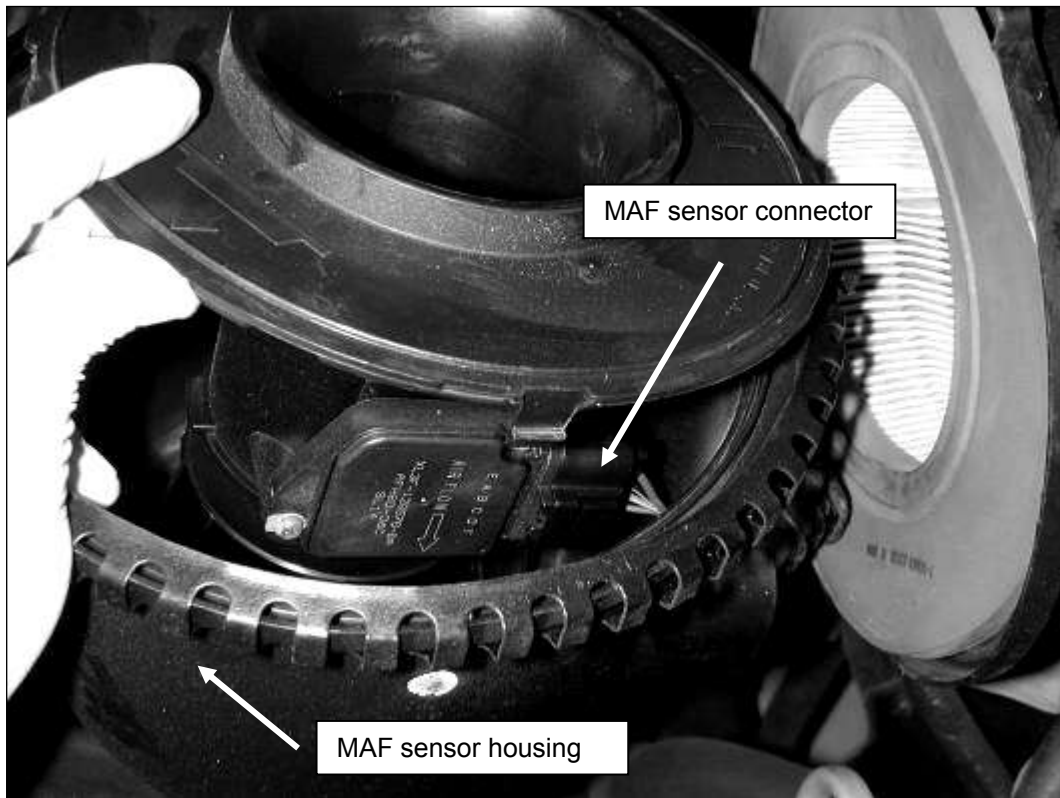
g. Loosen the hose clamp and remove the inlet tubing up to the throttle body.



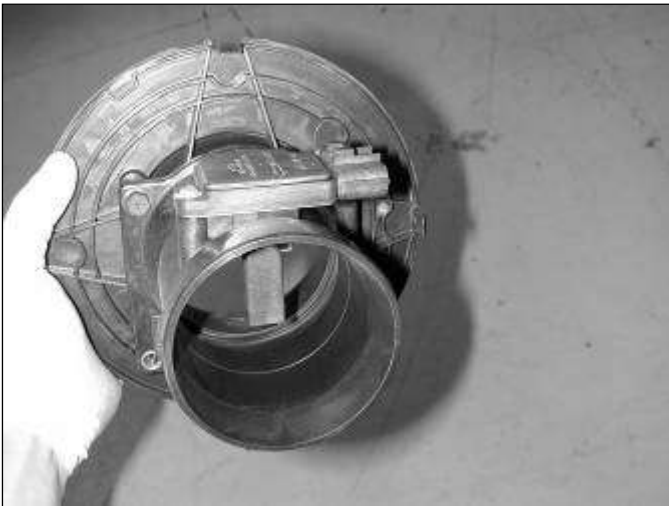
h. Unclasp the latch for the air filter and MAF sensor.



i. Unlock the MAF sensor from its housing.



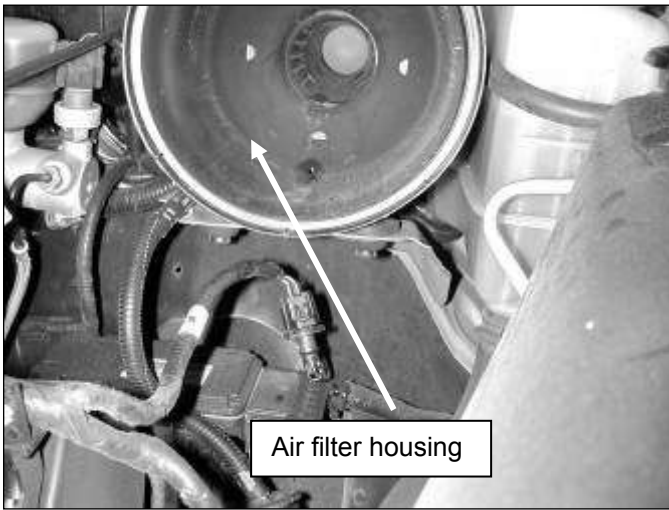
j. With the assembly open, locate the MAF sensor. Disconnect the MAF sensor and pull the connector from the housing. The MAF sensor housing will not be reused.



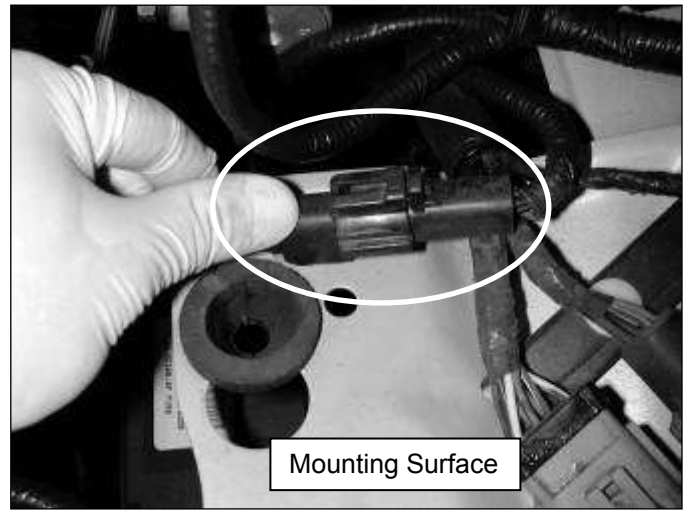
k. The stock MAF sensor assembly should look like this.



l. Remove the air filter.



m. Remove the air filter housing.



n. Remove the clip for the MAF sensor harness connector that secures it to the mounting surface. Ensure the mounting surface is level so the heat shield can be properly mounted.



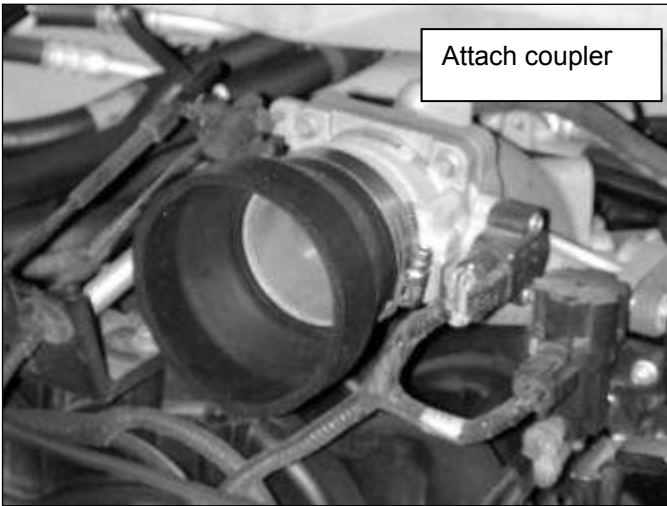
o. Remove this portion of the IAC breather tube from the vehicle. Remove the tube from the check valve, the check valve will be used with the AEM[®] intake system.



p. Check valve removed.

3. Installation of AEM® intake system.

a. When installing the intake system, do not completely tighten the hose clamps or mounting hardware until instructed to do so.



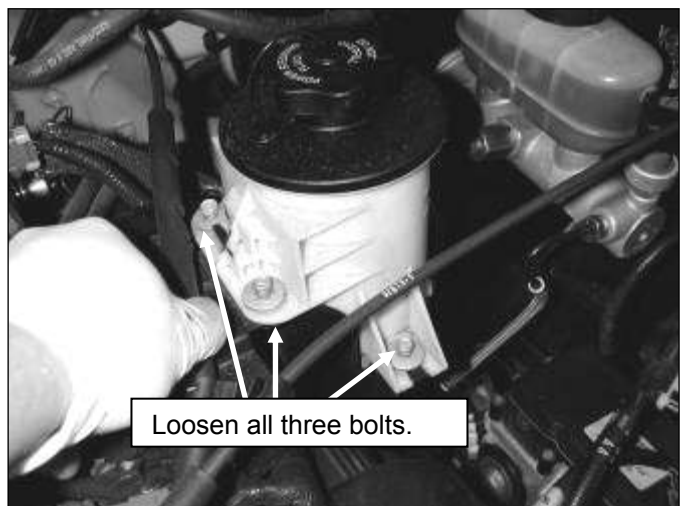
b. Attach the reducer coupler and hose clamp to the throttle body.



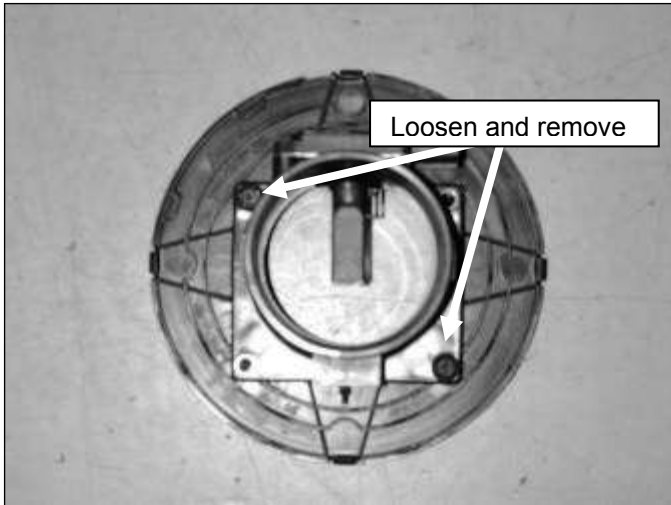
c. Insert the grommet into the upper inlet pipe.



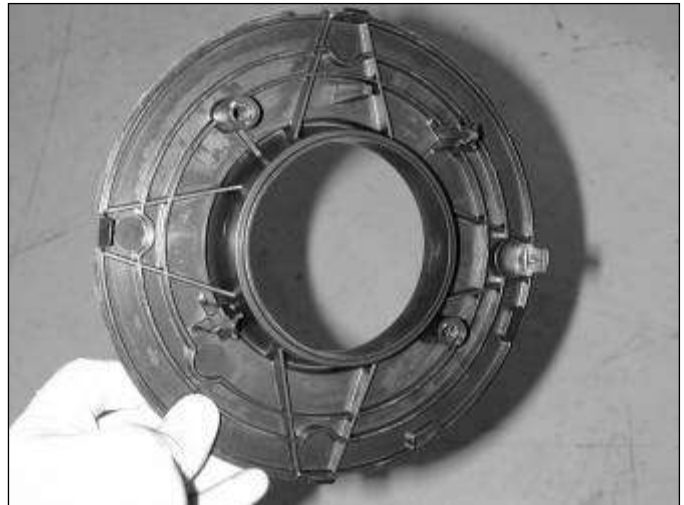
d. Insert the upper inlet pipe into the reducer coupler on the throttle body and secure with a hose clamp.



e. Loosen the three bolts securing the power steering reservoir.



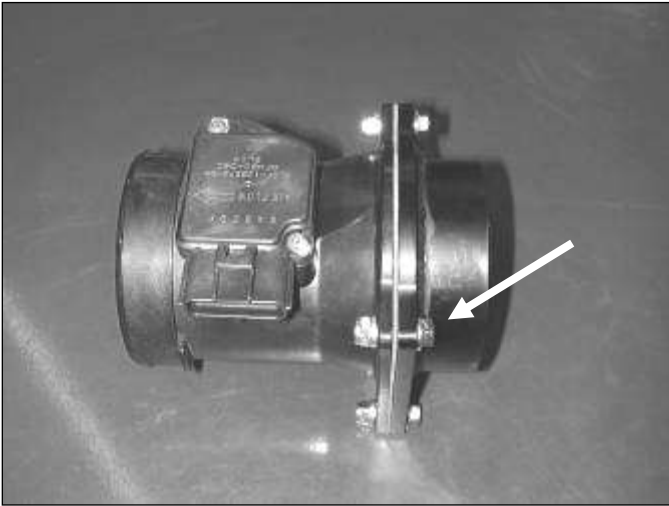
f. Loosen and remove the two bolts on the stock MAF assembly.



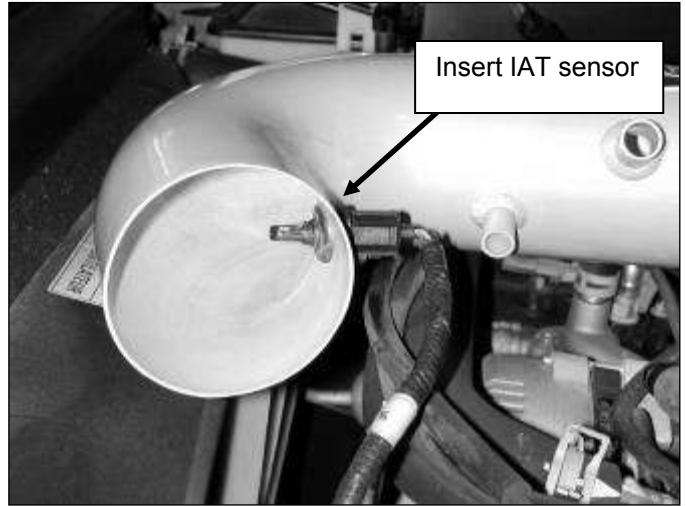
g. This part of the stock MAF sensor assembly will not be reused.



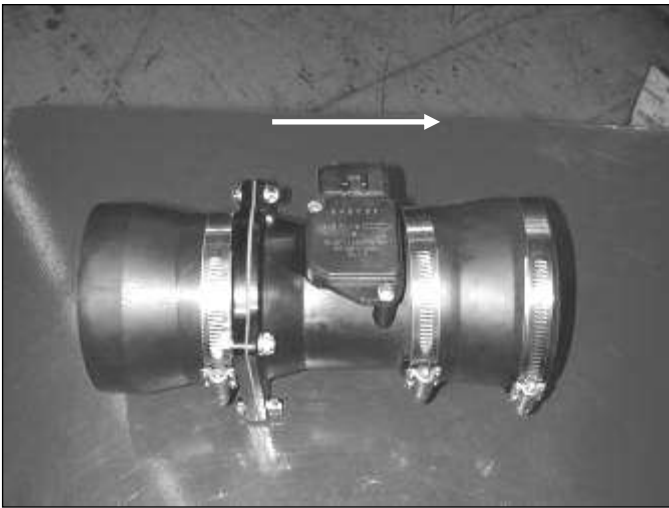
h. The new MAF sensor assembly will contain the above hardware. 1 MAF sensor, 1 gasket, 4 M6x20 bolts, 4 nylok nuts, 4 M6 washers and the MAF sensor adapter.



i. Assemble the MAF sensor and hardware like the assembly in the image above. The order is nylok nut, washer, MAF sensor, gasket, MAF sensor adapter, and bolt head.



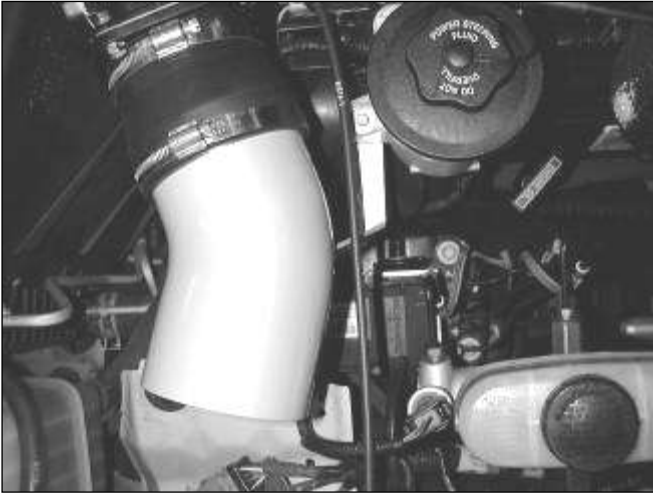
j. Insert the IAT sensor into the grommet in the upper inlet pipe.



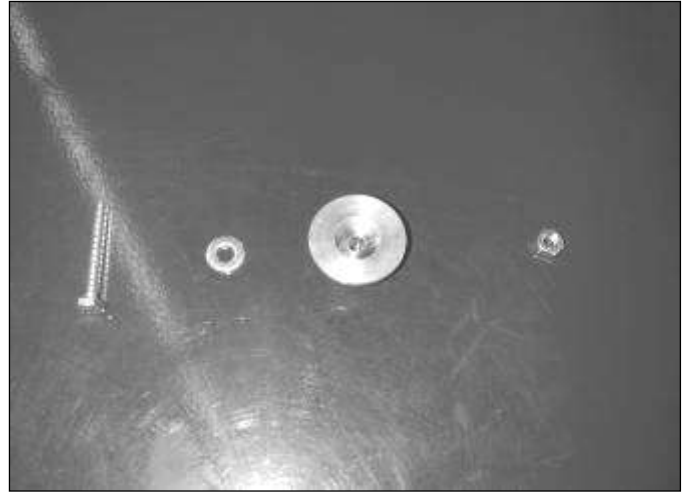
k. Attach the reducer couplers and 3 hose clamps to the MAF assembly as shown. The flow arrow is pointed to the right on the MAF sensor.



l. Attach MAF assembly to the upper inlet pipe, the flow arrow on the MAF sensor should be pointing to the upper inlet pipe.



m. Insert the second inlet pipe. The bracket will be inserted underneath the tab on the power steering reservoir.

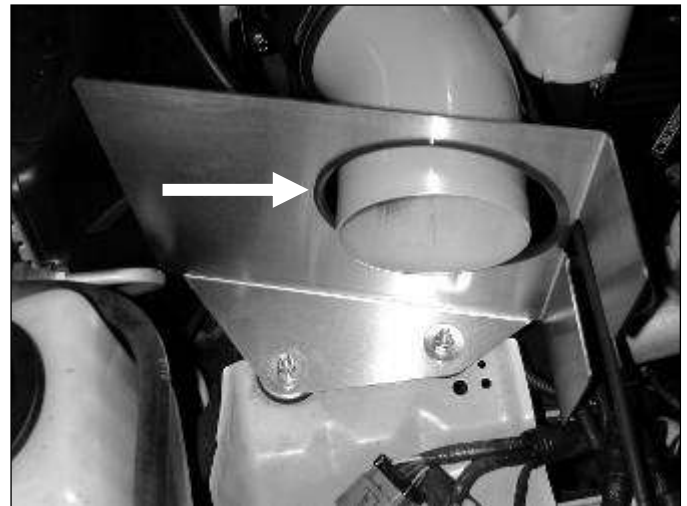


n. This is the hardware that attaches the heat shield to the mounting surface. 1 1/4-20 bolt, 1/4" washer, heat shield spacer, and 1/4-20 nut.



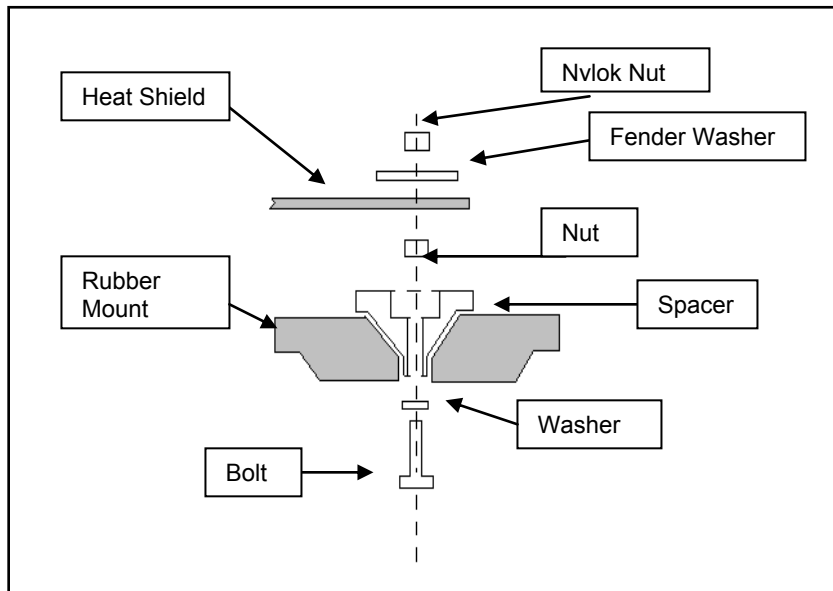
o. Insert the bolt and washer from underneath the rubber grommet. Insert the heat shield spacer and secure with the nut.

NOTE: See the diagram below on next page for the proper installation order of the heat shield and provided hardware.



p. Attach rubber edge trim as shown. Secure the heat shield with the supplied washer and Nylock nuts. Make sure the heat shield clears the A/C line on the left and the cruise control on the right.

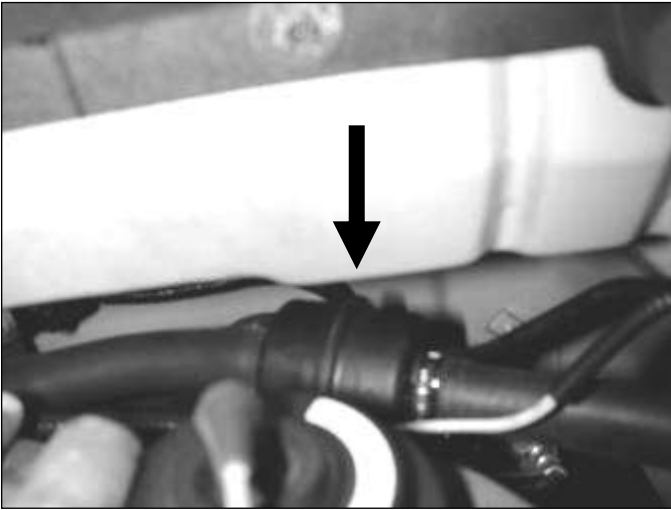
NOTE: Heat shield may differ from the one pictured, some require the removal of two bolts on the cruise control module and the installation of a zip-tie to secure the throttle cable to the heat shield.



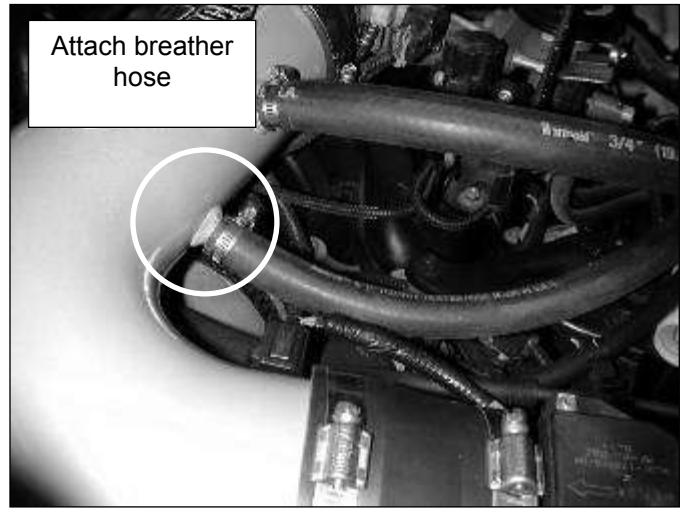
q. Attach breather hose for the IAC and secure it to the check valve.
NOTE: If your check valve is located in front, next to the throttle body you will need to trim the hose to approximately 6".



r. Secure IAC's breather hose to the upper nipple on the inlet pipe.



s. Attach the check valve back to its original spot near the firewall.



t. Attach crankcase breather tube and secure to the lower nipple on the inlet pipe.



u. Attach the other end of the crankcase breather tube to the nipple of the crankcase and secure.



v. Attach the air filter to the inlet pipe. Check for clearance and secure the air filter.
NOTE: Some models will have the coolant reservoir behind the filter. These models will require the coolant hose be extended using the supplied barb fitting and 3/8" hose. Use the 3/4" hose clamps to secure.



w. Plug the wire harness connector back into the MAF sensor.

NOTE: Make note of the MAF sensors orientation. The sensor should be facing the hood. Failure to properly position the MAF sensor may cause a rough or low idle and poor drivability.

4. Reassemble Vehicle

- a. Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle. Tighten the rubber mount, all bolts, and hose clamps.
- b. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them.
- c. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened.
- d. Reconnect negative battery terminals and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

5. CARB Sticker Placement

- a. The C.A.R.B. exemption sticker, (attached), must be visible under the hood so that an emissions inspector can see it when the vehicle is required to be tested for emissions. California requires testing every two years, other states may vary.

6. Service and Maintenance

- a. It is recommended that you service your AEM[®] Dryflow[™] filter every 20,000 miles for optimum performance. Use AEM Dryflow cleaning kit part # 21-110.
- b. Use aluminum polish to clean your polished AEM intake tube.
- c. Use window cleaner to clean your powder coated AEM intake tube. **(NOTE: DO NOT USE aluminum polish on powder coated AEM intake tubes).**

For technical inquiries
e-mail us at
sales@aemintakes.com
or
call us at
800.992.3000

AEM Air Intake System Warranty Policy

AEM® warrants that its intake systems will last for the life of your vehicle. AEM will not honor this warranty due to mechanical damage (i.e. improper installation or fitment), damage from misuse, accidents or flying debris. AEM will not warrant its powder coating if the finish has been cleaned with a hydrocarbon-based solvent. The powder coating should only be cleaned with a mild soap and water solution. Proof of purchase of both the vehicle and AEM intake system is required for redemption of a warranty claim.

This warranty is limited to the repair or replacement of the AEM part. In no event shall this warranty exceed the original purchase price of the AEM part nor shall AEM be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product. Warranty claims to AEM must be transportation prepaid and accompanied with dated proof of purchase. This warranty applies only to the original purchaser of product and is nontransferable. Improper use or installation, use for racing, accident, abuse, unauthorized repairs or alterations voids this warranty. AEM disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM. Warranty returns will only be accepted by AEM when accompanied by a valid Return Merchandise Authorization (RMA) number. Credit for defective products will be issued pending inspection. Product must be received by AEM within 30 days of the date RMA is issued.

If you have a warranty issue, please call (800) 992-3000 and our customer service department will assist you. A proof of purchase is required for all AEM warranty claims.