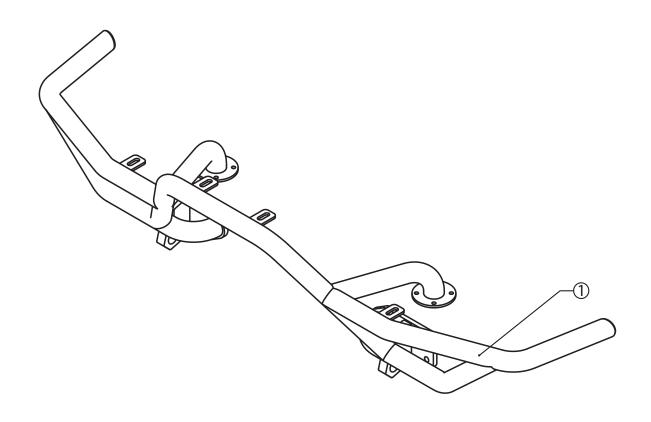


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Part # 11540.18

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## XHD Modular Front Bumper RRC Hoop, JK/JKU



## Components

1. RRC Hoop.....(1)

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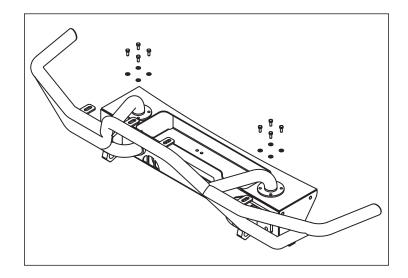
## XHD Modular Front Bumper RRC Hoop, JK/JKU

 If installing as part of a new installation, place center section of bumper onto frame rails, but do not yet attach. If RRC Hoop is being added to an existing installation, remove existing Hoop and D-Rings from Center Section. Center Section should be sitting on the frame rails, but not attached (Figure 1). Place RRC Hoop over Center Section (Figure 2) and align 8 holes on top and 8 holes on front (Figure 3).

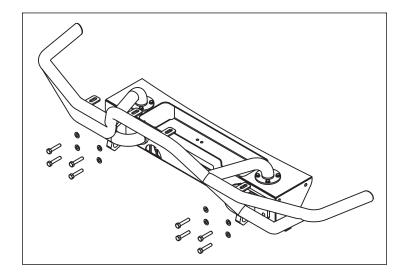
Figure 1

Figure 3

2. Install 8 top bolts (provided with the Center Section) through the RRC Hoop and into the Center Section. Do not tighten bolts yet.



3. Install 8 front bolts (provided with Center Section) through the RRC Hoop and into the Center.



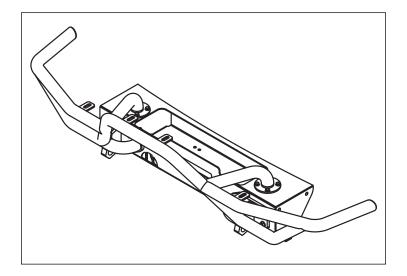


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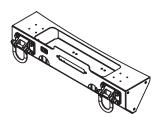
## XHD Modular Front Bumper RRC Hoop, JK/JKU

4. Once all 16 bolts have been started, tighten the front 8 bolts, followed by the 8 top bolts. Installation is now complete!

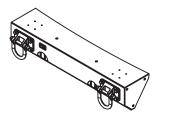
**Note:** When used for vehicle recovery, only the D-Ring mounts at the base of the RRC Hoop are to be used. RRC Hoop is not to be used for towing or vehicle recovery.



Congratulations on the purchase and installation of a quality Rugged Ridge product! Ask your retailer about the following additional accessories to the JK Modular HD Bumper:

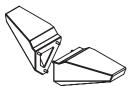


11540.10 - Winch Center Section



11540.11 - Non-winch Center Section

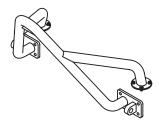
11540.15 - Optional Spacers for use with Warn® Powerplant Winch



11540.12 - Optional Bumper Ends



11540.17 - Optional Stainless D-Rings



11540.13 - Optional Stinger



11540.14 - Optional Hoop - Black 11540.16 - Optional Hoop - Stainless