

TOYOTA TACOMA DEUCE SUPPLEMENTAL INSTRUCTIONS

- 1** Remove cargo rail end plugs: Begin by pushing in on the end plug tab and at the same time push the end plug out of the rail.

CARGO
RAIL

TAB ON END PLUG



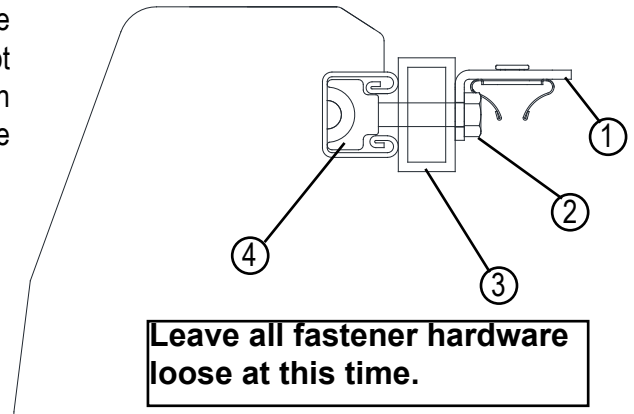
- 2** Remove tie downs: If tie downs are installed in the cargo rail, remove them for now.



- 3** Install the spring latch base spacer assembly into the cargo rails: Assemble the spacer and latch base as shown. Insert the assembly latch into the cargo rail and slide to front of box. Do not tighten at this time, this will need to be centered with striker pin in step 6. One bracket per side is required. If cargo tie downs are going to be used slide one in on each side at this time.

Replacement Parts List

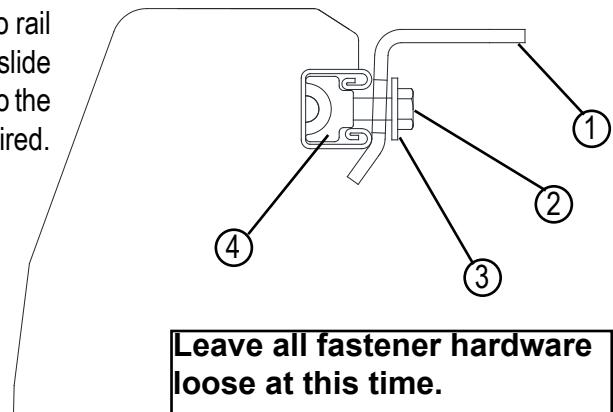
Item	Part #	Description
1.	1704861	SPRING LATCH BASE
2.	1701208	SCREW 5/16"-18 X 1 1/4"
3.	1705146	BASE SPACER
4.	1703889	FEMALE CLAMP INSERT



- 4** Install the side rail brackets into the cargo rails: Assemble the brackets as shown. Insert the assembled bracket into the cargo rail and slide to the middle. If cargo tie downs are going to be used slide one in on each side at this time. Insert the assembled bracket into the cargo rail and slide to the rear. Two brackets per side are required.

Replacement Parts List

Item	Part #	Description
1.	1705147	CLAMP BRACKET
2.	1702926	SCREW 5/16"-18 X 7/8"
3.	1700428	5/16 WASHER
4.	1703889	FEMALE CLAMP INSERT



By TruXedo

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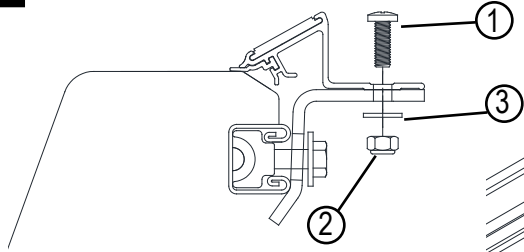
TRUXEDO

P/N 1117854 Rev A

TOYOTA TACOMA DEUCE SUPPLEMENTAL INSTRUCTIONS

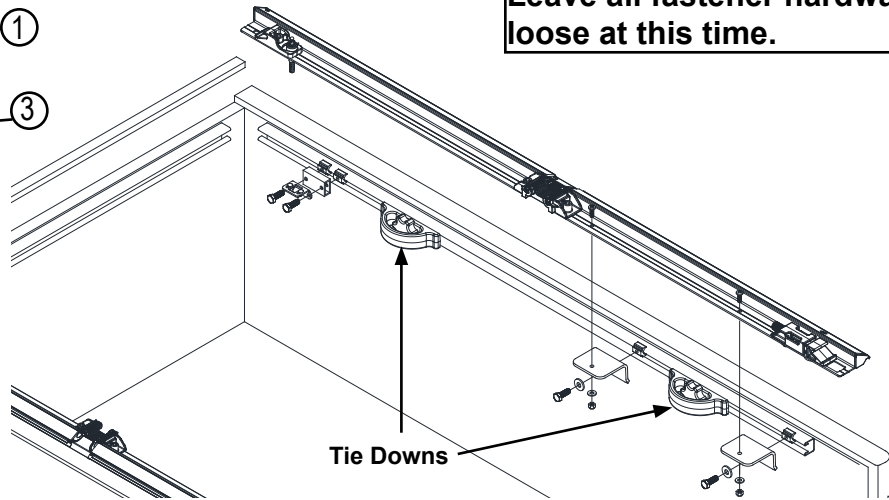
5 Attach the TruXedo side rails to the brackets:

Leave all fastener hardware loose at this time.



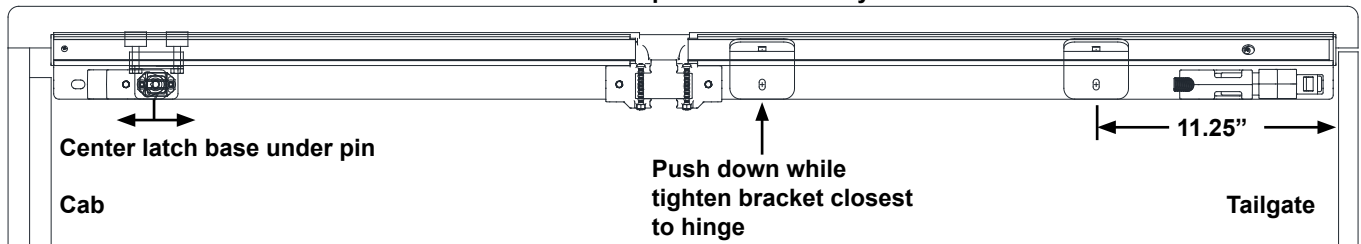
Replacement Parts List

Item	Part #	Description
1.	1702741	SCREW_PN HD_1/4"-20 X 3/4"
2.	1701543	HEX NUT_FULL_NYLON LOCK_1/4"-20
3.	1700427	FLAT WASHER_1/4"_USS



6 With the tailgate closed, center the side rail in the bed and position the center of the rear mounting bracket 11.25 inches from inside of tailgate. Tighten all top bracket fastener hardware. Then tighten all bottom bracket fastener hardware. This should pull the rail down to the truck bed. Follow the same procedure for the opposite side rail. Center spring latch base under striker pin and tighten both fasteners.

Top View of Rail Assy



7 Apply weather seal across the front bulkhead, trimming ends to match bed-cap contour. Two short pieces of block seal (1705018) will be needed to close gaps between rail and bulkhead seal.

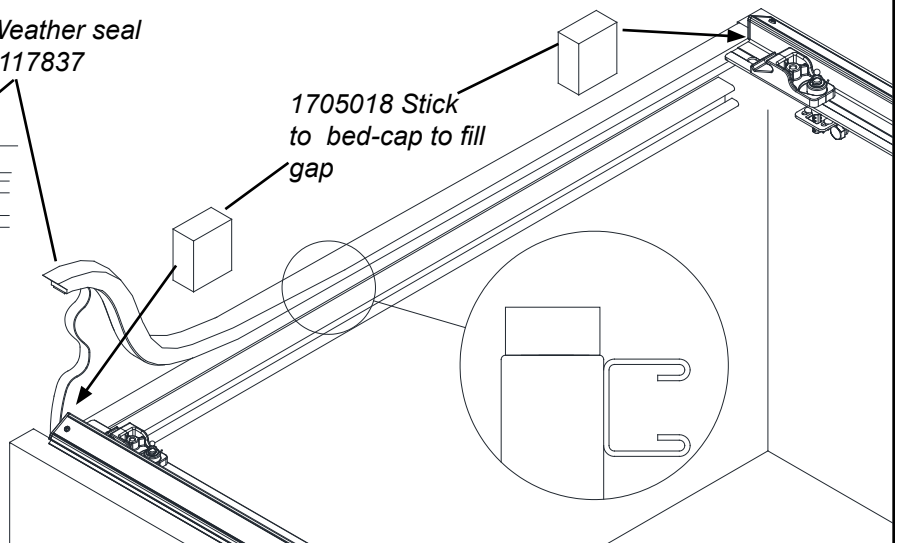
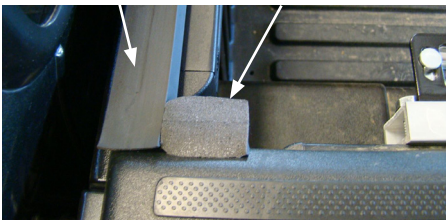
Cut to match
bed-cap contour

Weather seal
1117837

1705018 Stick
to bed-cap to fill
gap

Corner Detail

1117837 1705018



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