



LIBERTY PRODUCTS

Installation Guide

Part # **011000301**

Fitment Info: libertyproducts.com

Product Installation Disclaimer

- Failure to install this product according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials.
- DO NOT USE Loctite, SuperGlue, or similar products on the hardware or the product.
- Verify the fit of the product to vehicle prior to installation
- if painting is desired it must be done prior to installing product on vehicle. Clean outer surface with a good grade degreaser.
- DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. Do not paint edge trim.
- Using larger tires may increase area required to turn the vehicle. Some wheel and tire combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare while turning.
- Exhaust system modifications require minimum 4" clearance between flares and exhaust pipes and exhaust gases should not vent directly onto product.
- All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare have been attached.
- This product may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- Care & Cleaning: Do not use any harsh abrasive detergents.

PLEASE NOTE

Dirt and debris can become lodged between the product and the body, causing scratching and paint wear from vibration. Liberty Products is not responsible for any damage, and the installation of this product is done with the buyer's understanding that this scratching and paint wear may occur.

Hardware Kit Components



CLP-003



NUT-001



CLP-004



PAD-001



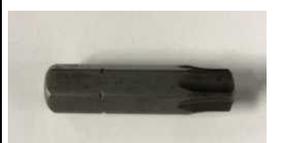
SCR-001



SCR-002



WSH-001



SCR-003

Installation Tools Required

1. T-15 torx bit
2. #2 Phillips screwdriver
3. 10mm socket
4. 1/2" wrench
5. Tape measure



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Step 1: Put each Bolt (SCR-001) and Washer (WSH-001) combination through a pocket hole in the flare, bolt head and washer on the outside. Place the nut (NUT-001) over the end of each bolt and tighten, using a 1/2" wrench for the nut and the supplied Torx bit for the bolt.

Repeat for remaining pockets.



Step 2: Peel one inch of red vinyl backing away from Edge Trim (EDG-001) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle). B. Press edge trim into place along the top edge of the flare in small increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.

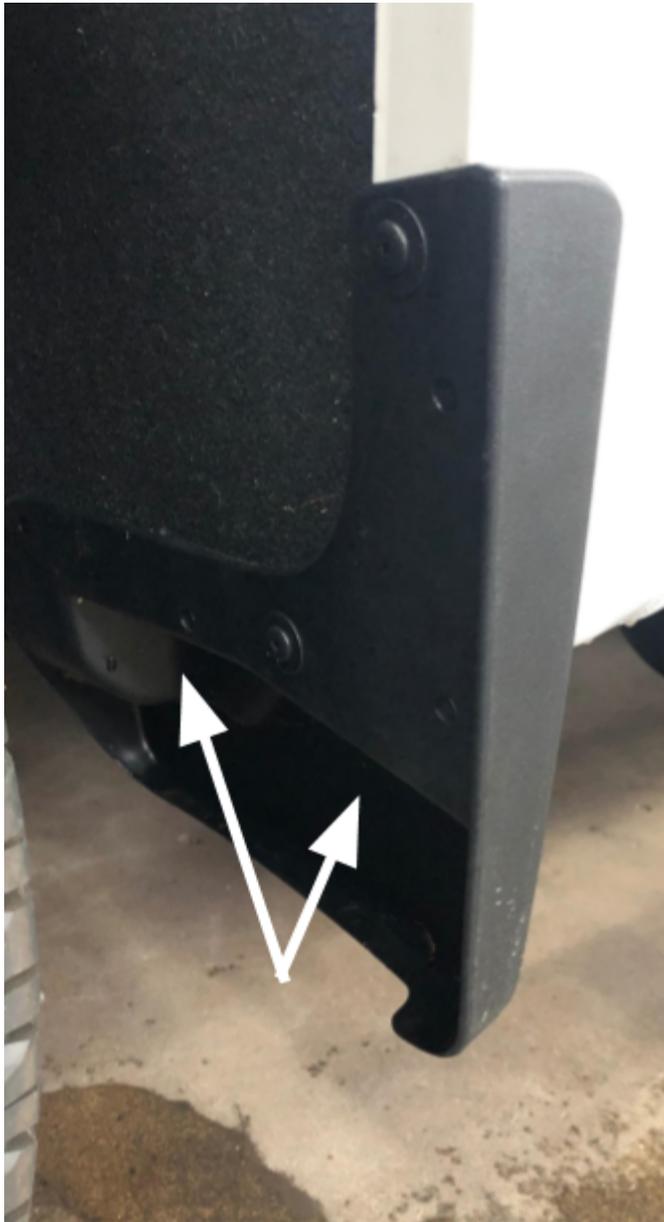


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Step 3: Remove front mud guard. Remove 2 T15 torx head bolts indicated at the arrows in the image above and 10mm bolt. Mudguard held on with hidden clip, just pull firmly away from vehicle to remove. Left hand arrow is 10mm bolt. Right hand arrow is T15 torx, and 2 visible are T15 torx.

Step 4: Attach 4 clips to both inner brackets as shown on raised section.



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Step 5: Remove 2 two T15 torx bolts, save to use in next step.



Step 6: Install long inner bracket using factory screw



Step 7: Front bracket to mount on fender extension. From bottom edge make a mark 3.50 inches. This is where the bottom edge of inner bracket will start.



Step 8: Make sure clips are flush with the wheel well opening.



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Step 9: With bracket aligned with wheel well and on the mark made earlier you can drive screw thru hole in bracket into the plastic fender extension.



Step 10: Front flare is in 2 pieces Insert the Screw through the hole drilled in the end of the Front Main Flare and into the corresponding hole in the Front Bumper Piece. Install a supplied Spring Nut (NUT-002) on ends of screws and tighten.



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Step 11: While holding front Flare/Bumper Piece Combo on Vehicle start 4 supplied screws into inner brackets, reinstall 2 factory T15 torx screws at the bottom removed in step 3. Apply pressure against flare to make sure flare is tight to the body and tighten all screws. Front flare is done repeat for opposite side.



Step 12: Start the rear rear flare installation



Step 13: Remove one screw on rear splash shield



Step 14: Remove the 5 screw on the front splash guard. Guard is held on with hidden clip just pull firmly away from vehicle.



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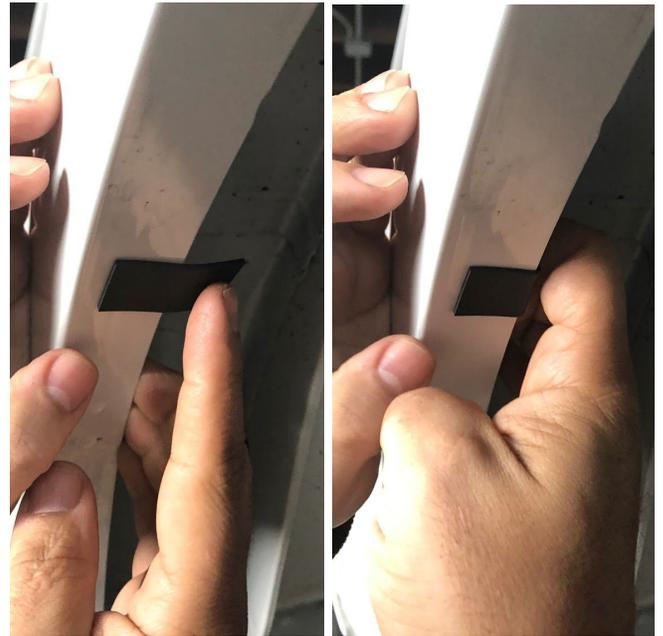
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Step 15: Holding flare in place using a marker or grease pencil, mark top three holes.



Step 16: On the mark place half the foam pad over it and fold the other half over to the inside. Place clip (CLP-003) over foam pad.



Step 17: Reinstall factory screws from previous steps and install 3 supplied screws. Press flare firmly against truck body and tighten screws. Repeat process for other side.



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Step 18: Enjoy your Liberty Products Defender Flares.

Liberty Products Lifetime Warranty

Liberty Products warrants its products with a Lifetime Warranty to the ORIGINAL consumer against any defects resulting from workmanship or materials. This warranty applies when the product is used under normal conditions for the purpose for which the product is designed, and does not apply to normal wear and tear or damage related to modification/alteration, accident, misuse, improper care or repair, negligence, or the installation of additional attachments. **THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESS OR IMPLIED WARRANTIES INCLUDING IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY.** In no event shall Liberty Products be liable for direct, indirect, or incidental or consequential damages arising out of the use of the product. Some states do not allow the exclusion or limitation of incidental or consequential damages or how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

*If Liberty Products determines that there is a covered defect, Liberty Products will replace the product with the same or similar product, or at Liberty Product's sole option refund the product purchase price.

For Warranty consideration the following information is required:

Name Address Phone #,
Liberty Products part #
installed, Mold Base number,
vehicle year/make/model,
description of defect,
proof of purchase.

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